

## READ ME ! ⚠

Thank you for purchasing your Pro Stainless Steel Table Bracket / Top Mount.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

## IMPORTANT WARNING! ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

**NOTE:** Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

# 1

## GET ORGANIZED

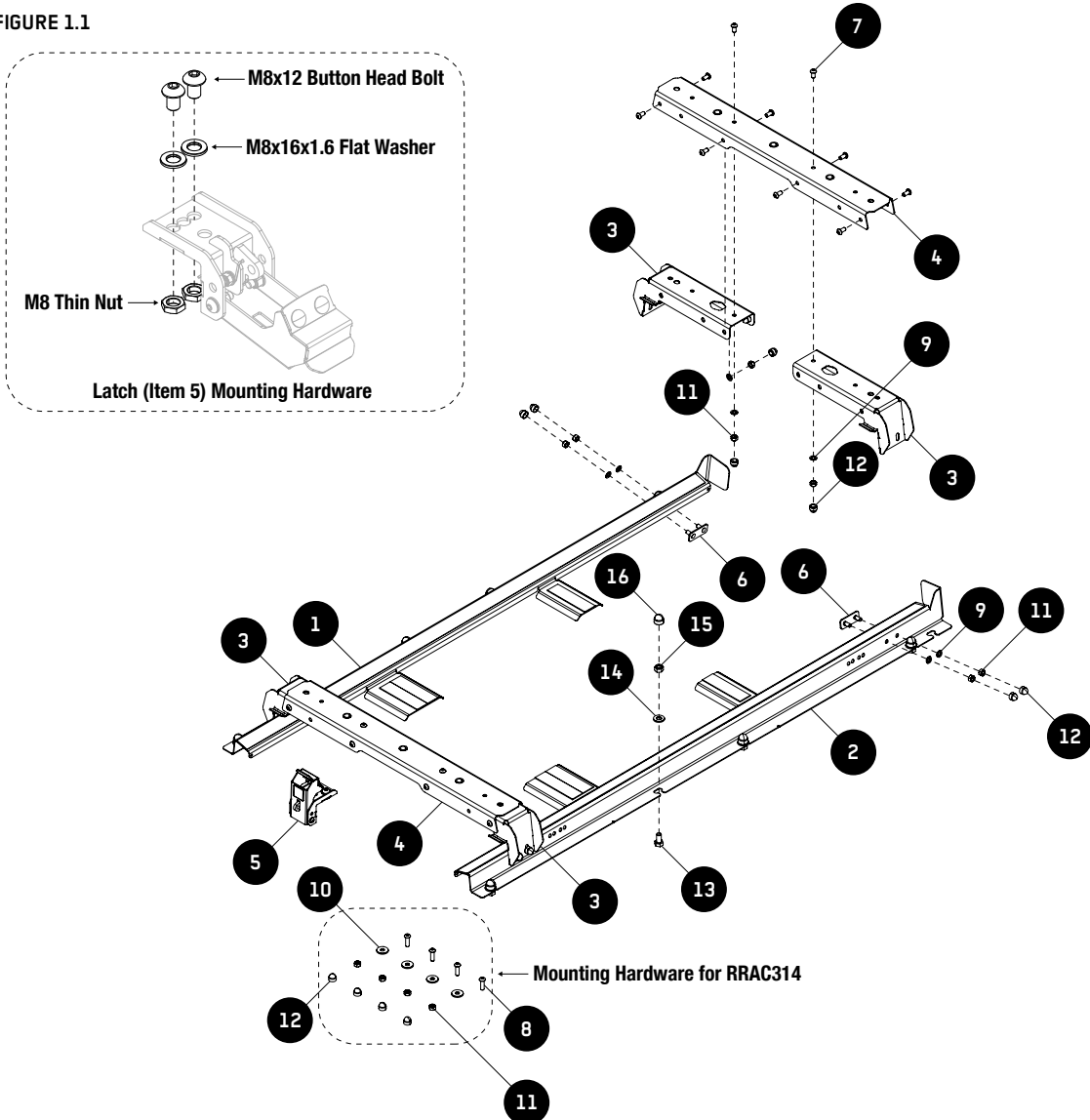
### IN THE BOX

1	1 X	LH Side Bracket
2	1 X	RH Side Bracket
3	4 X	Side Truss Bracket
4	2 X	Middle Truss Bracket
5	1 X	Latch
6	4 X	Stud Plate
7	20 X	M6x12 Button Head Bolt
8	4 X	M6x20 Button Head Bolt
9	28 X	M6x12x1 Flat Washer
10	4 X	M6x20x2 Flat Washer
11	32 X	M6 Nyloc Nut
12	32 X	M6 Nut Cap
13	8 X	M8x16 Hex Bolt
14	8 X	M8x19x2 Flat Washer
15	8 X	M8 Nyloc Nut
16	8 X	M8 Nut Cap

### TOOLS NEEDED



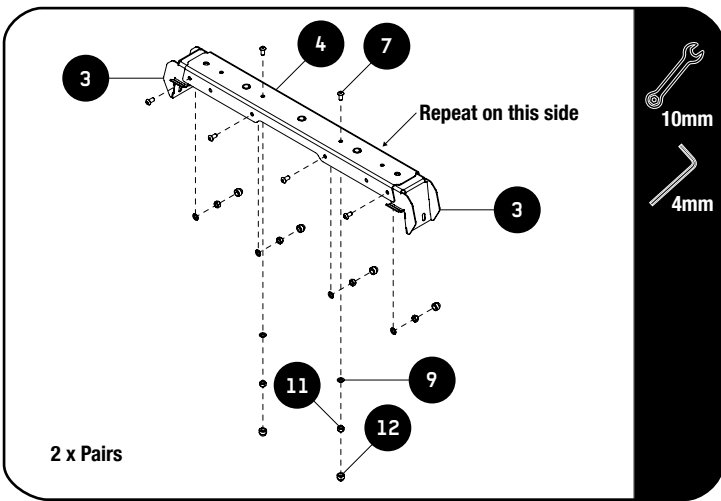
FIGURE 1.1



2

FIT AND SECURE

2.1



Use the following holes when a prep table (TBRA019) will be fitted.



Assemble two pairs of Side Truss Brackets & Middle Truss Brackets (Item 3 & 4) as shown.

Assemble with the M6x12 Button Head Bolts, M6x12x1 Flat Washers & M6 Nyloc Nuts (Item 7, 9, 11) and fully tighten. Finish off with the M6 Nut Caps (Item 12).

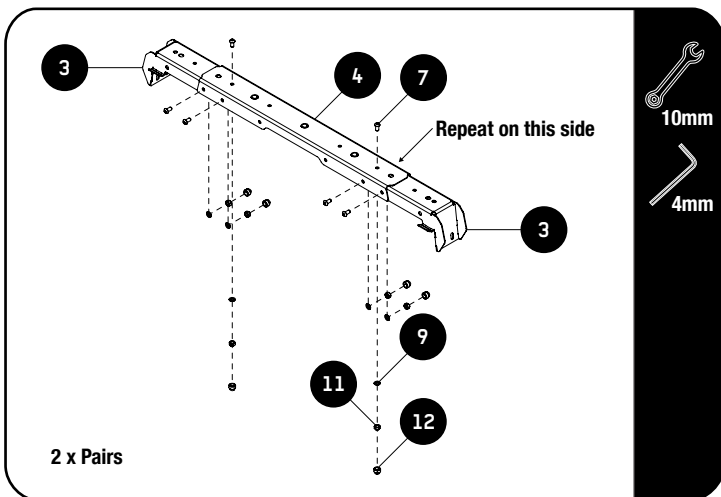
Repeat on both sides.



**Tightening Torque:**

M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb

2.2



Use the following holes when a camp table (TBRA015) will be fitted.



Assemble two pairs of Side Truss Brackets & Middle Truss Brackets (Item 3 & 4) as shown.

Assemble with the M6x12 Button Head Bolts, M6x12x1 Flat Washers & M6 Nyloc Nuts (Item 7, 9, 11) and fully tighten. Finish off with the M6 Nut Caps (Item 12).

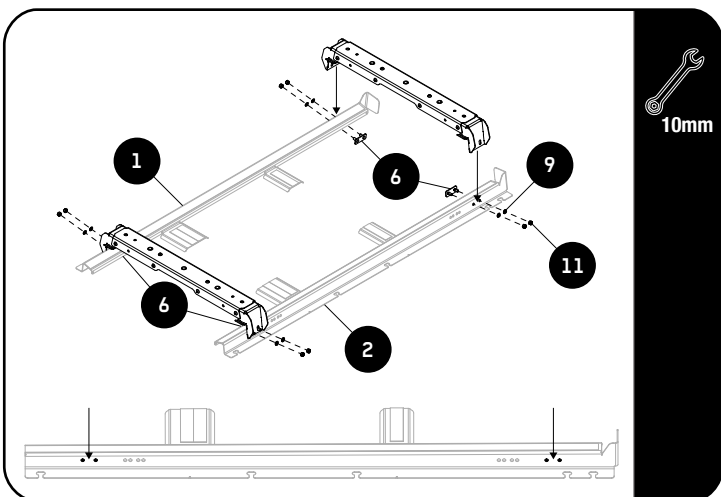
Repeat on both sides.



**Tightening Torque:**

M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb

2.3



The Side Brackets (Item 1 & 2) includes mounting holes for additional accessories to be mounted to the table bracket assembly.



Use this configuration for Maxtrax MKII / Xtreme Recovery Boards or when no additional accessories are mounted.

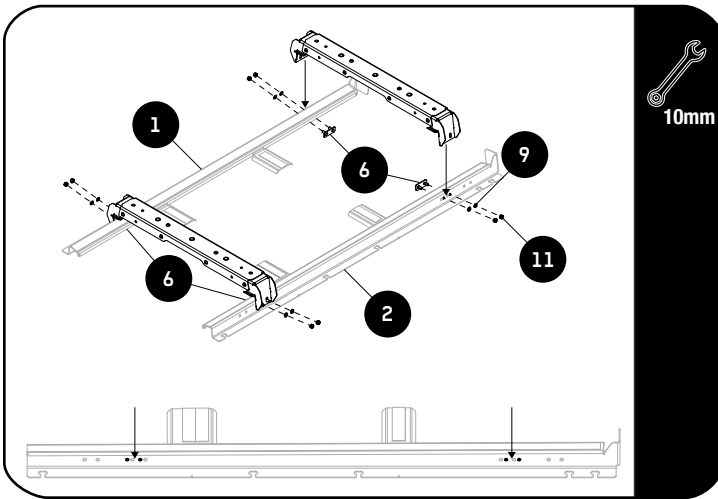
Follow the instructions in Step 2.3 - 2.5 depending on the accessory that you need to mount.

Fit the Stud Plates (Item 6) to the Side Brackets (Item 1 & 2) by assembling the M6x12x1 Flat Washers & M6 Nyloc Nuts (Item 9 & 11), do not fully tighten yet as the Truss assembly needs to be adjusted.

2

FIT AND SECURE

2.4



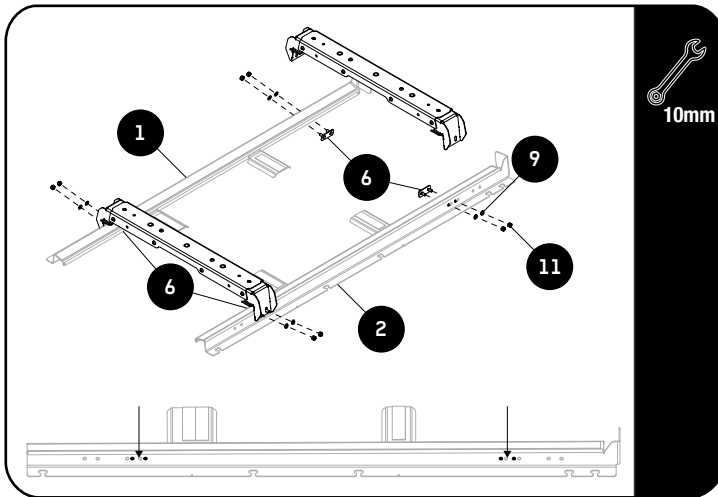
Use this configuration for RRAC360.



Fit the Stud Plates (Item 6) to the Side Brackets (Item 1 & 2) by assembling the M6x12x1 Flat Washers & M6 Nyloc Nuts (Item 9 & 11), do not fully tighten yet as the Truss assembly needs to be adjusted.

Refer to fitment guide RRAC360 for further fitment instructions.

2.5



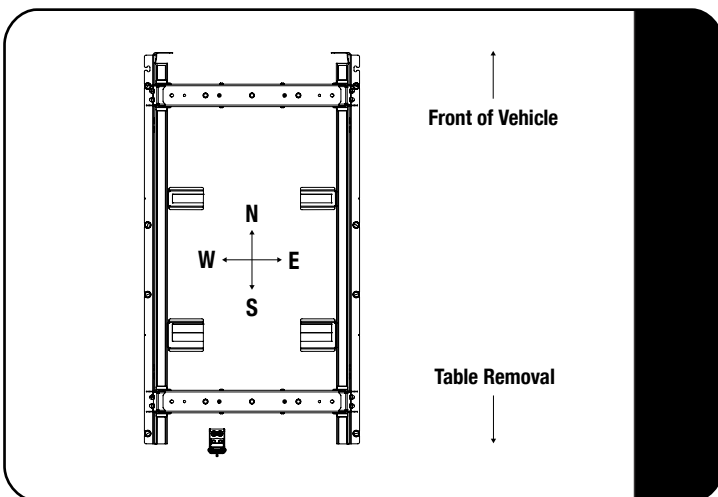
Use this configuration for Tred Pro Recovery Boards.



Fit the Stud Plates (Item 6) to the Side Brackets (Item 1 & 2) by assembling the M6x12x1 Flat Washers & M6 Nyloc Nuts (Item 9 & 11), do not fully tighten yet as the Truss assembly needs to be adjusted.

Refer to fitment guide RRAC361 for further fitment instructions.

2.6



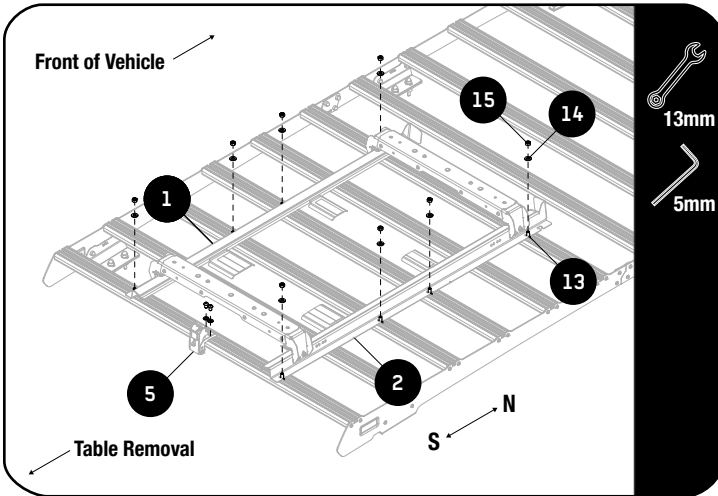
Before mounting the table bracket assembly to your roof rack, choose which direction you prefer to remove the table, (N-S) as shown or (E-W).



The table bracket assembly can either be mounted to a Slimsport or Slimpro roof rack.

Follow the specified steps for your specific mounting direction.

2.7



**(N-S) Mounting Slimsport Rack - Table rear removal**



Slide eight M8x16 Hex Bolts (Item 13) through the T-slots of the specified slats as shown so that the Side Brackets (Item 1 & 2) can be placed over the bolts.

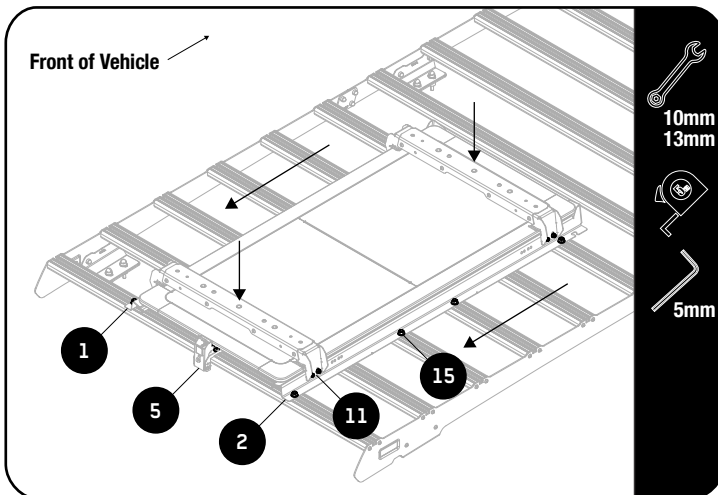
Assemble the M8x19x2 Flat Washers & M8 Nyloc Nuts (Item 14 & 15) but do not fully tighten yet.

The two M8 Thin Nuts supplied with the Latch (Item 5) will be positioned in between the two hex bolts to mount the Latch (Item 5) do not fully tighten yet.



**NOTE: Check for antenna clearance if selecting this orientation.**

2.8



Slide the Table into the table bracket assembly as shown and close the Latch (Item 5). Slightly push down on the Truss Bracket Assemblies and fully tighten the M6 Nyloc Nuts (Item 11) from Step 2.3 - 2.5.



**NOTE: The slots on the Side Brackets allow for adjustment forwards / backwards so that the table edge can rest against the Latch.**

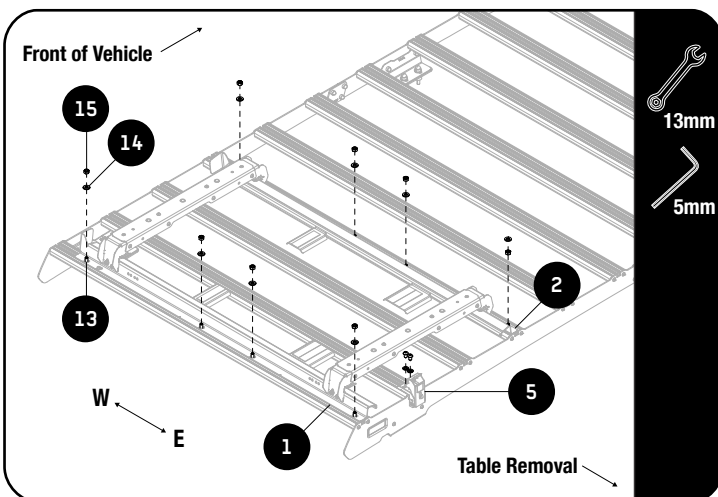
**Make sure the latch functions properly before securing the M8 Nyloc Nuts.**

Fully tighten the M8 Nyloc Nuts (Item 15), repeat for both Side Brackets (Item 1 & 2). Measure equal distances on both sides of the Latch (Item 5) and fully tighten the M8x12 Button Head Bolts to secure the Latch (Item 5).



**M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb  
M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb**

2.9



**(E-W) Mounting Slimsport Rack - Table side removal**



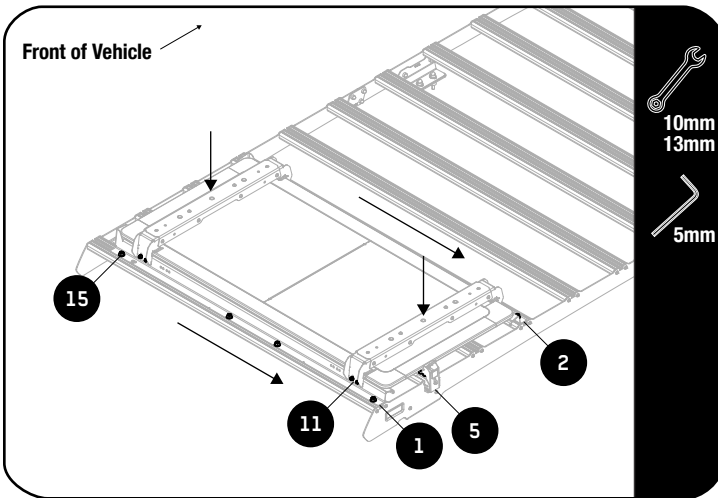
Slide eight M8x16 Hex Bolts (Item 13) through the T-slots of the specified slats as shown so that the Side Brackets (Item 1 & 2) can be placed over the bolts.

Assemble the M8x19x2 Flat Washers & M8 Nyloc Nuts (Item 14 & 15) but do not fully tighten yet. The two M8 Thin Nuts supplied with the Latch (Item 5) will be positioned as shown to mount the Latch (Item 5) do not fully tighten yet.



**When mounting the Camp Table the middle slat can be used to secure the Latch (Item 5).**

2.10



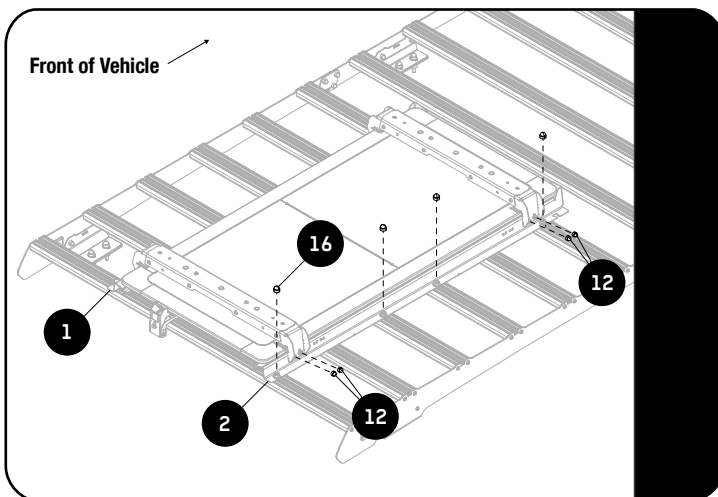
Slide the Table into the table bracket assembly as shown and close the Latch (Item 5). Slightly push down on the Truss Bracket Assemblies and fully tighten the M6 Nyloc Nuts (Item 11) from Step 2.3 - 2.5.

**NOTE:** Adjust the table bracket assembly so that the table edge can rest against the Latch. Make sure the latch functions properly before securing the M8 Nyloc Nuts.

Fully tighten the M8 Nyloc Nuts (Item 15), repeat for both Side Brackets (Item 1 & 2). Assemble the Latch (Item 5) to the slat by fully tightening the M8x12 Button Head Bolts as shown.

**M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb**  
**M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb**

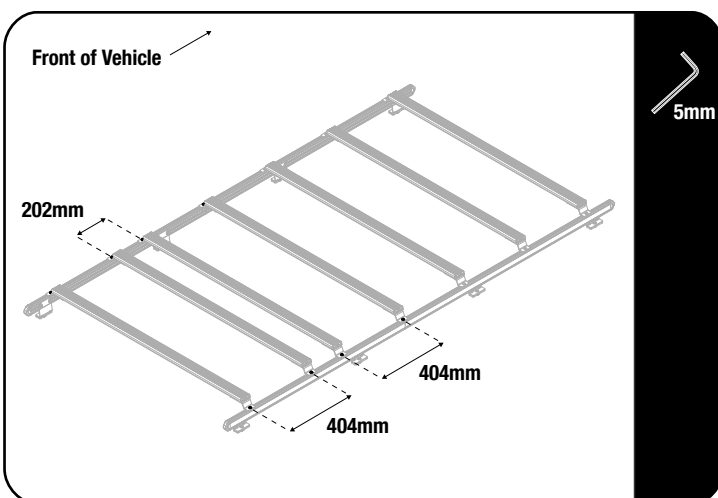
2.11



Place the M6 Nut Caps (Item 12) over the M6 Nyloc Nuts (Item 11) on the Side Truss Brackets (Item 3).

Place the M8 Nut Caps (Item 16) over the M8 Nyloc Nuts (Item 15) on the Side Brackets (Item 1 & 2).

2.12

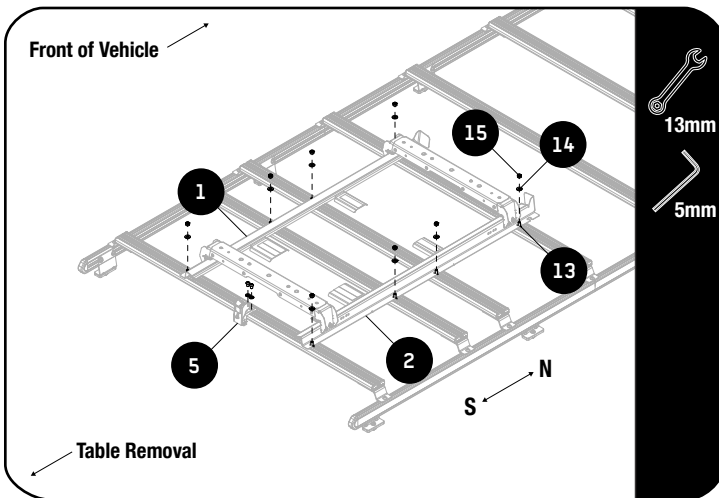


**(N-S) Mounting Slimpro Rack - Table rear removal**

Ensure that the required spacing of the slats are as shown, if the slats needs to be adjusted loosen the Button Head bolts that secure the Z-brackets to the Slimpro rack.

**Z-Brackets must be set in the high position for this fitment.**

2.13

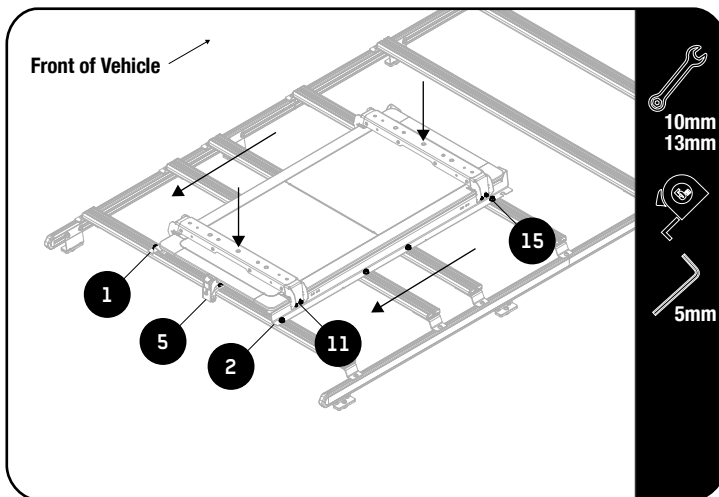


Slide eight M8x16 Hex Bolts (Item 13) through the T-slots of the specified slats as shown so that the Side Brackets (Item 1 & 2) can be placed over the bolts.

Assemble the M8x19x2 Flat Washers & M8 Nyloc Nuts (Item 14 & 15) but do not fully tighten yet.

The two M8 Thin Nuts supplied with the Latch (Item 5) will be positioned in between the two hex bolts to mount the Latch (Item 5) do not fully tighten yet.

2.14



Slide the Table into the table bracket assembly as shown and close the Latch (Item 5). Slightly push down on the Truss Bracket Assemblies and fully tighten the M6 Nyloc Nuts (Item 11) from Step 2.3 - 2.5.

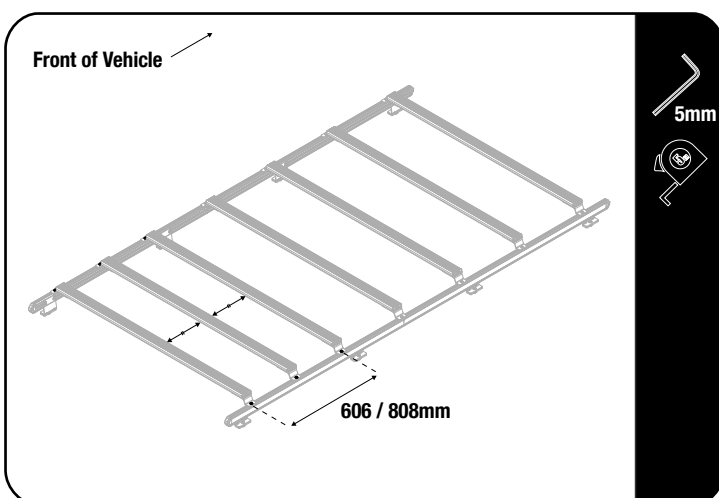
**NOTE:** The slots on the Side Brackets allow for adjustment forwards / backwards so that the table edge can rest against the Latch. Make sure the latch functions properly before securing the M8 Nyloc Nuts.

Fully tighten the M8 Nyloc Nuts (Item 15), repeat for both Side Brackets (Item 1 & 2).

Measure equal distances on both sides of the Latch (Item 5) and fully tighten the M8x12 Button Head Bolts to secure the Latch.

**M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb**  
**M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb**

2.15



**(E-W) Mounting Slimpro Rack - Table side removal**

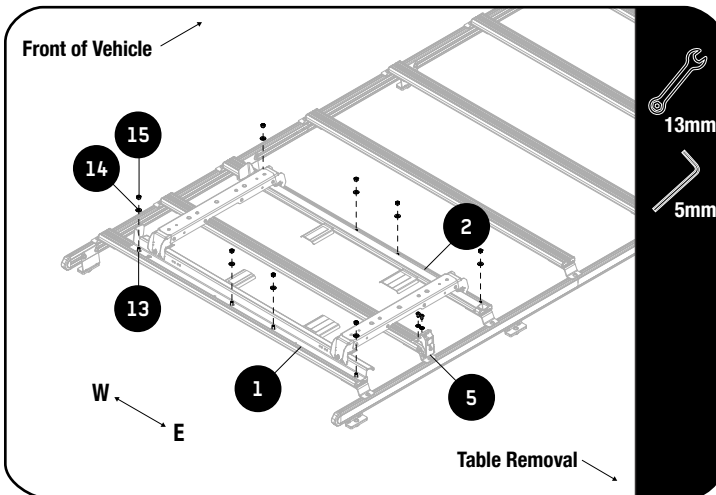
Ensure that the required spacing of the slats are as shown, if the slats needs to be adjusted loosen the Button Head bolts that secure the Z-brackets to the Slimpro rack.

Prep Table - 606mm spacing  
 Camp Table - 808mm spacing

Measure equal spacing on both sides of the middle slat as shown.

**Z-Brackets must be set in the high position for this fitment.**

2.16

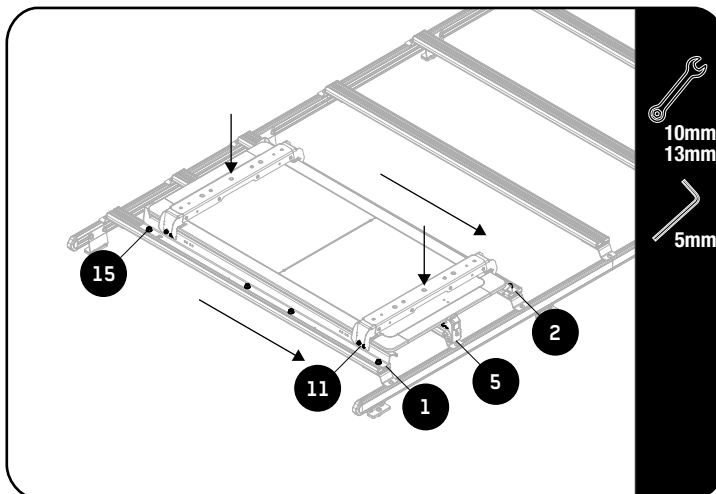


Slide eight M8x16 Hex Bolts (Item 13) through the T-slots of the specified slats as shown so that the Side Brackets (Item 1 & 2) can be placed over the bolts.

Assemble the M8x19x2 Flat Washers & M8 Nyloc Nuts (Item 14 & 15) but do not fully tighten yet.

The two M8 Thin Nuts supplied with the Latch (Item 5) will be positioned as shown to mount the Latch (Item 5) do not fully tighten yet.

2.17



Slide the Table into the table bracket assembly as shown and close the Latch (Item 5). Slightly push down on the Truss Bracket Assemblies and fully tighten the M8 Nyloc Nuts (Item 11) from Step 2.3 - 2.5.



**NOTE:** Adjustment the table bracket assembly so that the table edge can rest against the Latch.

Make sure the latch functions properly before securing the M8 Nyloc Nuts.

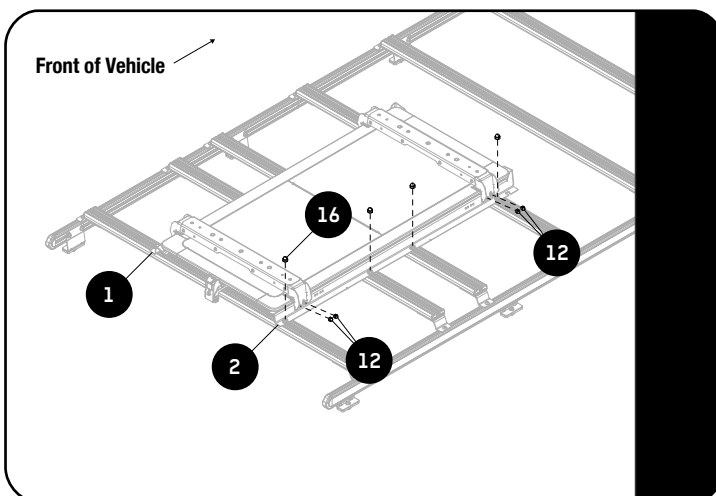
Fully tighten the M8 Nyloc Nuts (Item 15), repeat for both Side Brackets (Item 1 & 2).

Assemble the Latch (Item 5) to the slat by fully tightening the M8x12 Button Head Bolts as shown.



**M6 :** 8-10Nm / 5.9 ft lb - 7.38 ft lb  
**M8 :** 15-20Nm / 11.06 ft lb - 14.75 ft lb

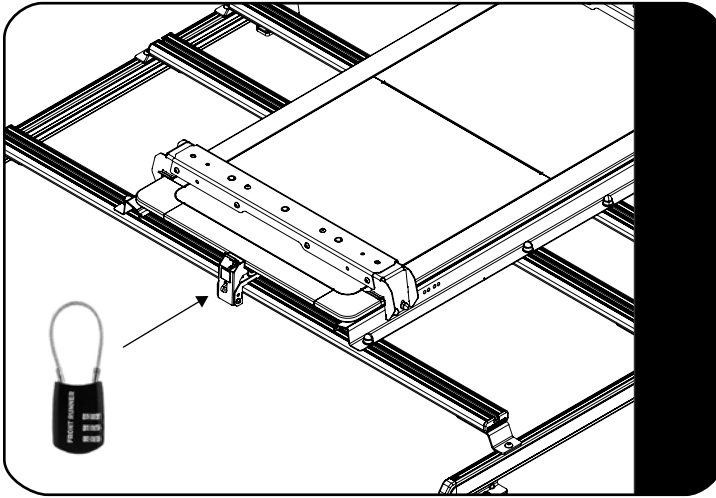
2.18



Place the M6 Nut Caps (Item 12) over the M6 Nyloc Nuts (Item 11) on the Side Truss Brackets (Item 3).

Place the M8 Nut Caps (Item 16) over the M8 Nyloc Nuts (Item 15) on the Side Brackets (Item 1 & 2).

2.19

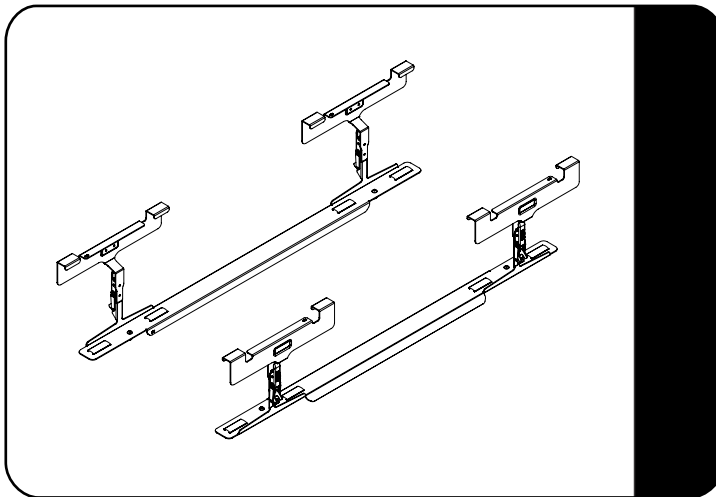


The Rack Accessory Lock (RRAC134) offers a keyless solution for added security, sold separately.



Use a lock when transporting a table to prevent theft.

2.20

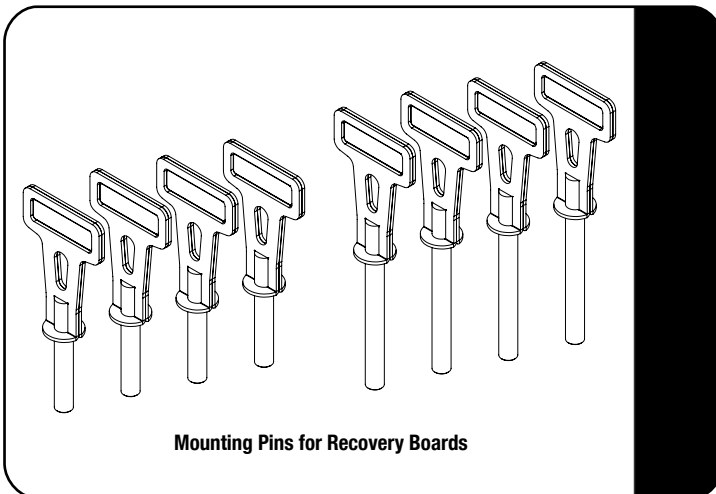


Refer to fitment guide RRAC360.

To be used when two Wolfpack Pro Boxes needs to be mounted to the Top Rack Table Brackets.

RRAC360 and Wolfpack Pro boxes sold separately.

2.21



Refer to fitment guide RRAC361.

To be used when recovery boards needs to be mounted to the table bracket assembly.

Suitable for the following recovery boards.

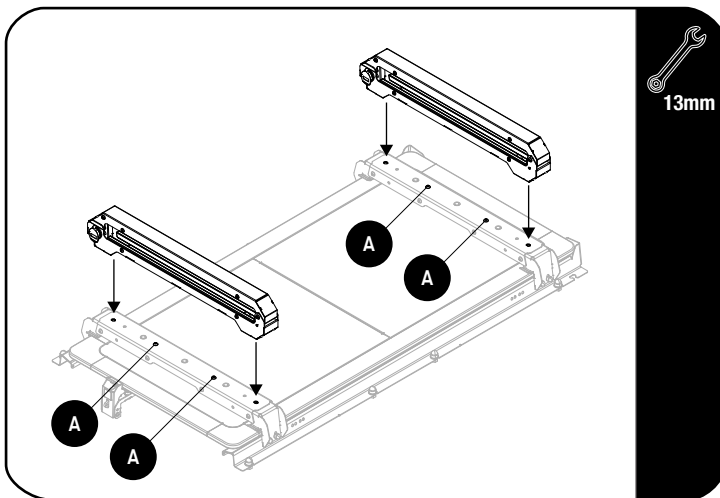
- 2 x MaxTrax MKII
- 4 x MaxTrax MKII
- 2 x MaxTrax Xtreme
- 4 x MaxTrax Xtreme
- 2 x Tred Pro
- 4 x Tred Pro

RRAC361 and Recovery Boards sold separately.

## 2

## FIT AND SECURE

2.22



Refer to fitment guide RRAC149.

The supplied hardware will be used to mount the carrier to the Top Rack Table Brackets.

Two Carriers can be mounted as shown.

To be used with TBRA015 or TBRA019.

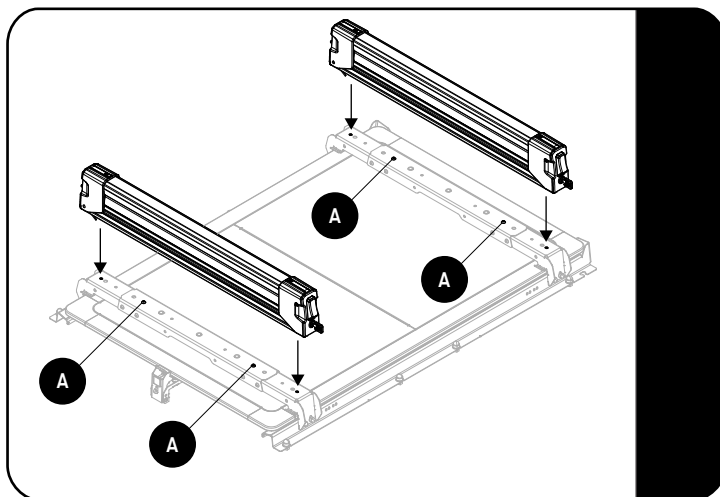
Remove the top bolts shown by (A).



**Tightening Torque:**

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

2.23



Refer to fitment guide RRAC314.

To mount the Carriers use the M6x20 Button Head Bolts, M6x20x2 Flat Washers, M6 Nyloc Nuts & M6 Nut Caps (Item 8, 10, 11 & 12) shown within Figure 1.1.

Two Carriers can be mounted as shown.

Remove the top bolts shown by (A).

Only to be used with TBRA015 due to the length of the Carrier.



**Tightening Torque:**

M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb

## 3

## FINISH

Congratulations! You did it. Take a step back and admire your work!

## 4

## INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters

Share your adventures on:

