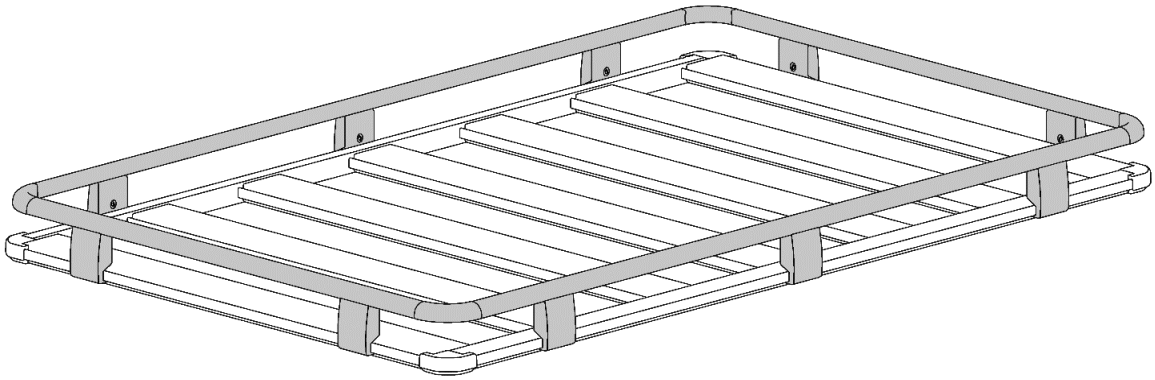
ARB BASE RACK
FITTING INSTRUCTION

BASE RACK GUARD RAIL SYSTEM
FULL RAIL KIT



NOTE THE FOLLOWING:

- This product must be installed exactly as per these instructions using only the hardware supplied.
- For fitment to ARB BASE RACK only, refer to application guide for relevant part numbers
- This product or its fixing must not be modified in any way.
- It is recommended that this product is only installed by trained personnel
- Fitting Guard Rails to BASE RACK prior to vehicle installation may aid assembly
- During installation, it is the duty of the installer to check correct operation/clearances of all components
- Work safely at all times
- Unless otherwise instructed, tighten fasteners to specified torque
- Fastener torques are to be checked after first 500km and at vehicle service intervals
- Guard rails are not a rated tie down point. Do not use guard rails for lashing loads

ARB 4x4 ACCESSORIES

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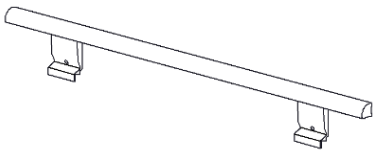
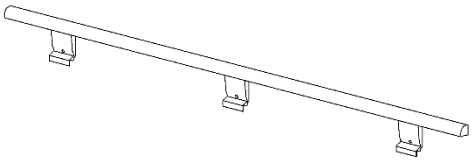
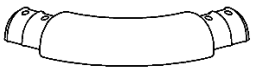
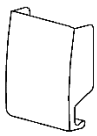
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FITTING REQUIREMENTS

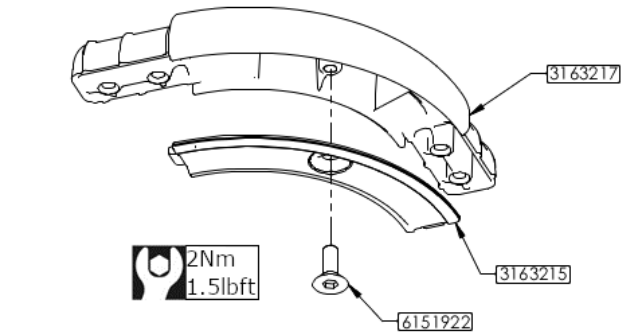
REQUIRED TOOLS FOR FITMENT OF PRODUCT:

4mm Hex/Allen key	**T40 Torx (provided with rack)**
T30 Torx (provided)	

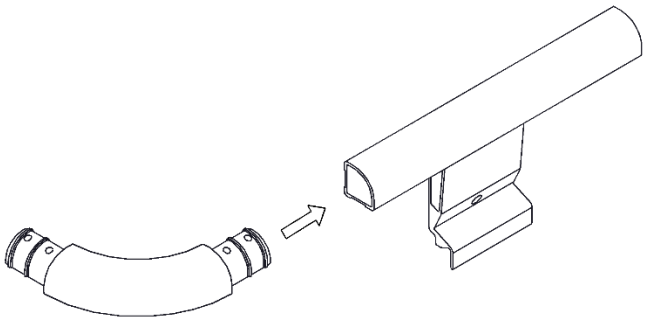
APPLICATION.	PART NO.	QTY.	DESCRIPTION
	-	2	Cross Rail Assembly
	-	2	Side Rail
	3163217	4	Corner Casting
	3163215	4	Corner Blank Cap
	6582491	10	Cast Upright Clamp
	6151924	10	Torx Screw M8x20mm Black Yellow Patch
	6151623	8	Torx Screw M6x16mm Black Blue Patch
	4584329	8	Washer M6x12mm Black
	6151922	4	Screw M6x16mm Countersunk

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FITTING PROCEDURE

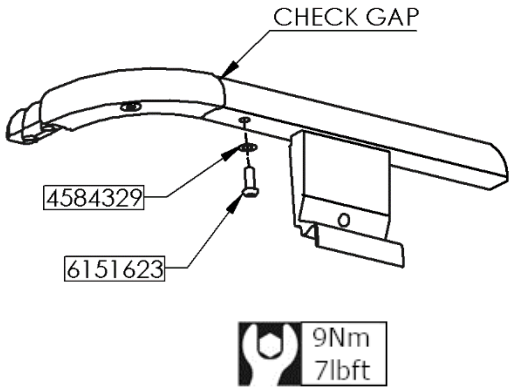


1. Secure the corner blank cap to the corner castings with M6x16 countersunk screw
2. Repeat for all corners

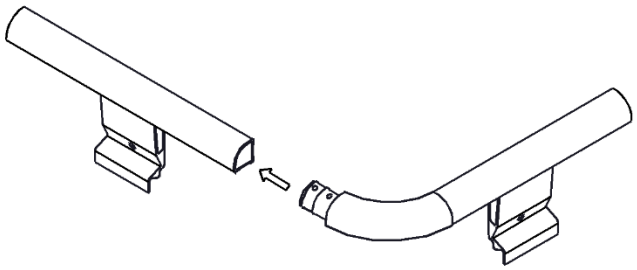


3. Insert corner casting into side rail as shown

Hint: The casting is a tight fit
It may be necessary to lubricate ribs to ease fitment



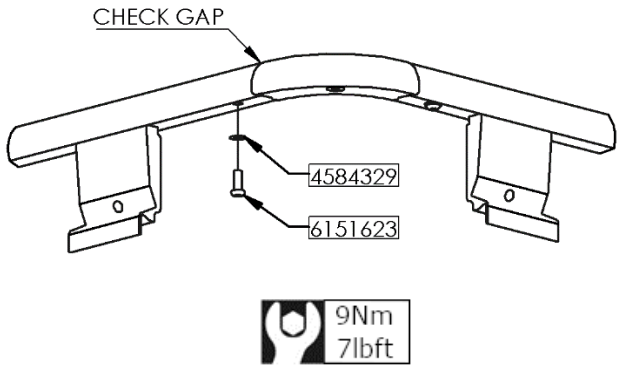
4. Check the gap is closed between the rail and casting
5. Secure the corner with M6x16 Torx screw and washer



6. Insert the side rail assembly into the cross rail as shown

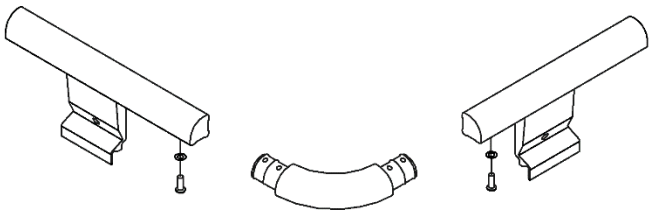
Hint: The casting is a tight fit
It may be necessary to lubricate ribs to ease fitment

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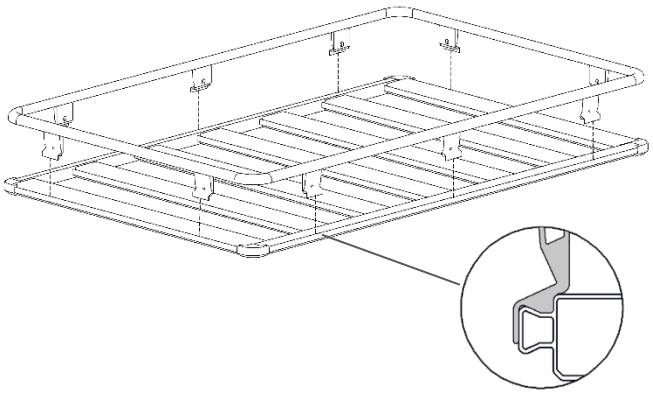


7. Check the gap is closed between the rail and casting

8. Secure the corner with M6x16 Torx screw and washer

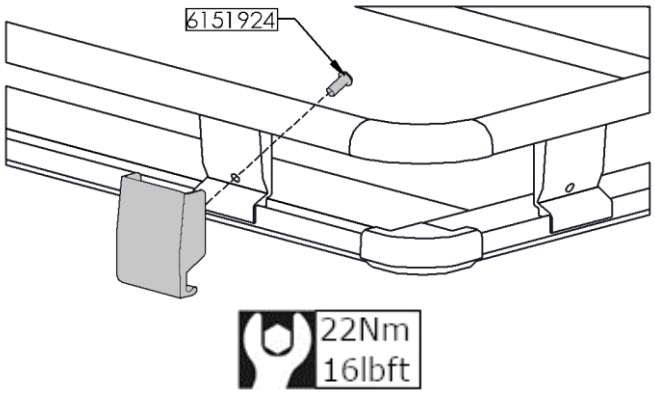


9. Repeat steps 3-8 for all remaining corners



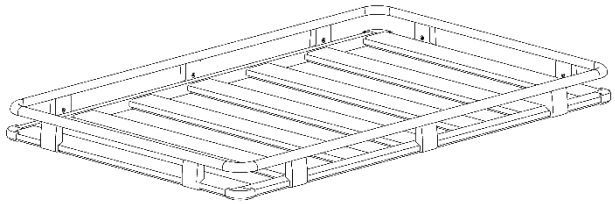
10. With the help of a second person, lower rail assembly on to the rack

11. Ensure the uprights are locked into to the BASE RACK dovetail as shown



12. Fit cast clamp over upright. Secure with an M8x20 Torx screw

13. Repeat for all uprights



14. Check all fastener torques, check the roof is clean and clear of parts

15. Place fitting instructions in safe location for future reference

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