BASE RACK
FITTING INSTRUCTION

Part Number: **1780360 & 1780365**

Product Description: **BASE RACK Roller (suits 1155mm & 1285mm racks)**

WARNING

- This product must be installed exactly as per these instructions using only the hardware supplied
- The roller is designed for loading/unloading assistance. It is not designed to support load during transit.
- This product is not compatible over guard rail clamps. For rear mount rollers “Full” rail kits cannot be used. Side mount rollers may be compatible with “1/4” rail kits.
- This product or its fixing must not be modified in any way
- These instructions are correct as at the publication date
- During installation, it is the duty of the installer to check correct operation/clearances of all components
- Work safely at all times
- Unless otherwise instructed, tighten fasteners to specified torque
- Fastener torques are to be checked at regular intervals

ARB 4x4 ACCESSORIES

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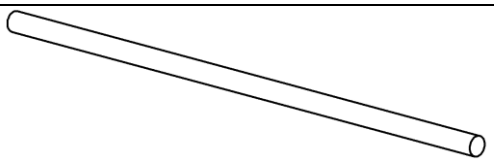
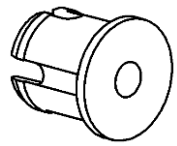
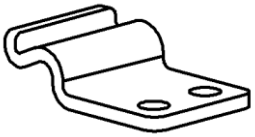
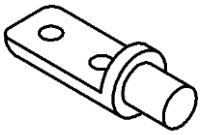
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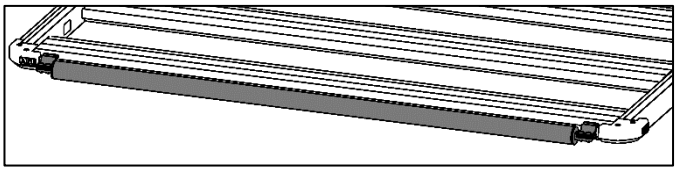
REQUIRED TOOLS FOR FITMENT OF PRODUCT:

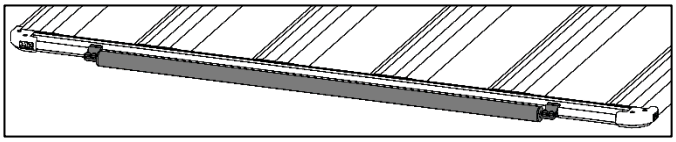
4mm Hex Key	Soft Mallet/Hammer

PARTS LISTING

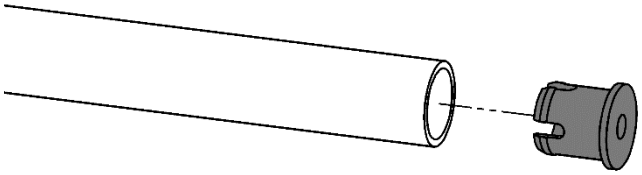
APPLICATION.	PART NO.	QTY	DESCRIPTION
	-	1	TUBE ROLLER
	3163252	2	END CAP ROLLER
	3752670	4	BRKT ROLLER MOUNT
	4765012	2	SHAFT ROLLER
	6151256	4	SCREW M6X16 SS
	4581304	4	WASHER M6 SS

FITTING PROCEDURE



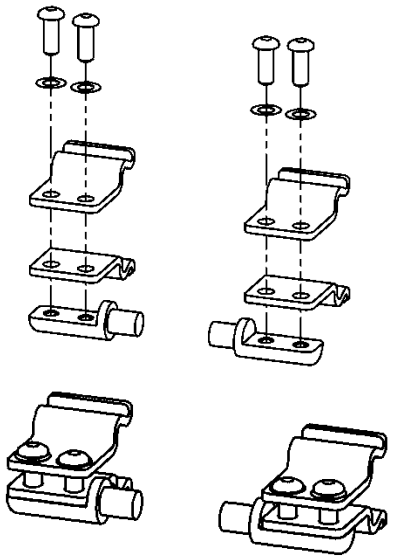
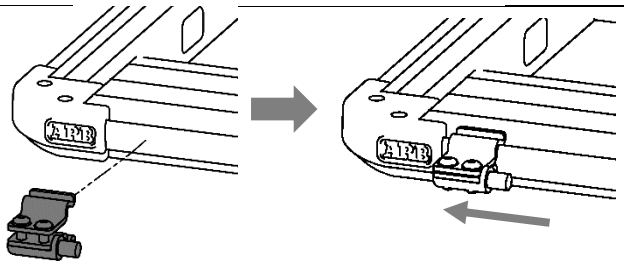
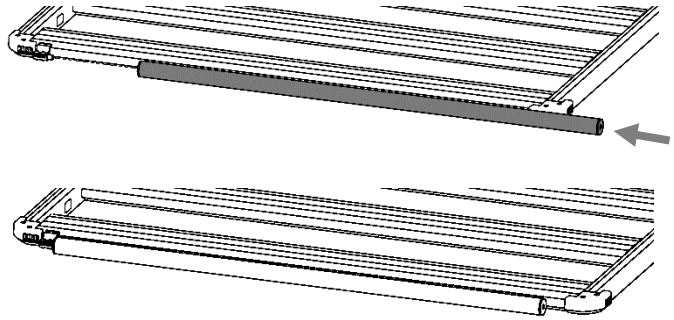
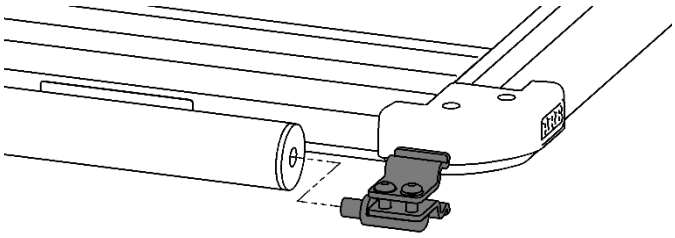
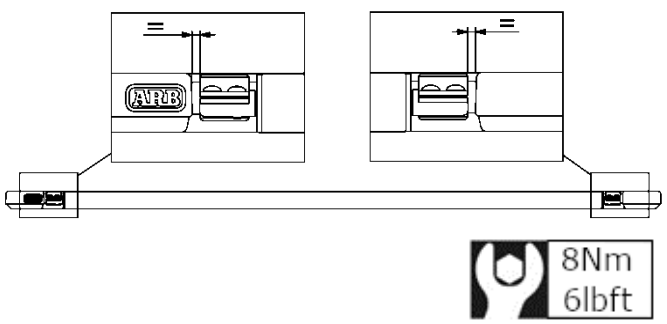


1. Choose mount location, the roller can be fitted anywhere on the outside perimeter, without a guard rail fitted



2. Press in roller caps on both ends of the tube. A soft mallet/hammer may be required to fully seat

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	3. Fasten a pair of mount brackets and roller shafts using 2xM6 screws and washers Note these should be assembled as opposite pairs Only insert the screws 2-3 turns
	4. Place one bracket assembly over the dovetail. The pin should face inwards. 5. Loosely tighten and slide against end cap
	6. Slide the roller over the pin
	7. Slide the opposing bracket into the roller and over the dovetail 8. Loosely tighten
	9. Centre the roller on the rack 10. Tighten M6 bolts to specified torque 11. Check roller spins freely **Note: if roller is hard to turn, loosen bolts and make a small gap between the pin and end cap**

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