FITTING INSTRUCTIONS for MT64601001L & MT64601001R / MT64601002L & MT64601002R
TOYOTA HILUX 2015 ON REAR

FITTING KIT CONTENTS – VM80010059

Item	Description	Qty	Part Number
1	WASHER: SPACER (Ø20x Ø32x 10mm)	1	VE70020002
2	WASHER: SPACER (Ø12x Ø19x 3mm)	3	VE70020001
3	WASHER: ID19 OD46 T5	1	VE70020010

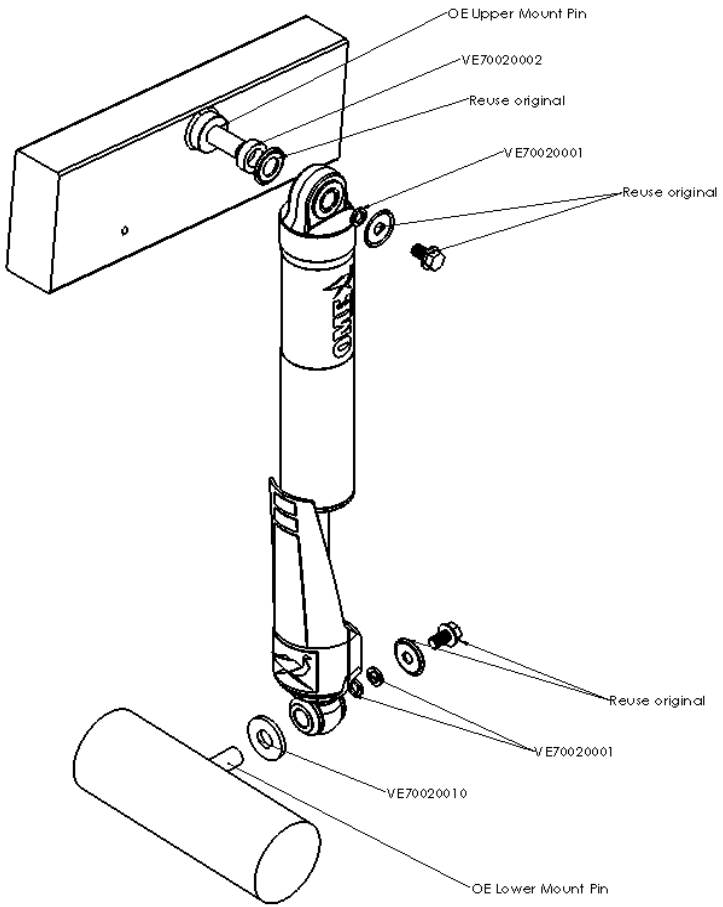
MOUNTING SEQUENCE

Remove old dampers from vehicle.

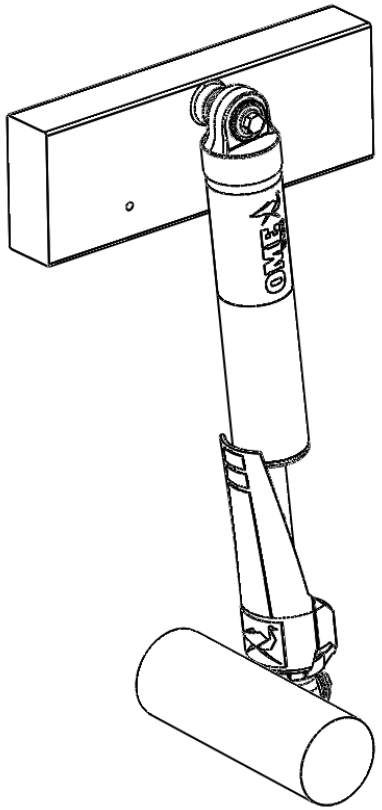
The MT64 needs to be fitted with the suspension in droop.

Mount the MT64 dampers using the hardware in the sequence as shown in the fig 1 and fig 2.

LEFT
Fit the top mount in the sequence shown,
Droop the wheel to secure the bottom mount using hardware as shown. Torque the bolt as specified.
Make sure stone shield to forward facing like fig 1.



LEFT



(Fig 1)

RIGHT

Fit the top mount first in the sequence shown, some trimming of the heat shield may be required. For safety and access.

The stone shield can be rotated 90 degrees to allow alignment of damper eye and axle mount.

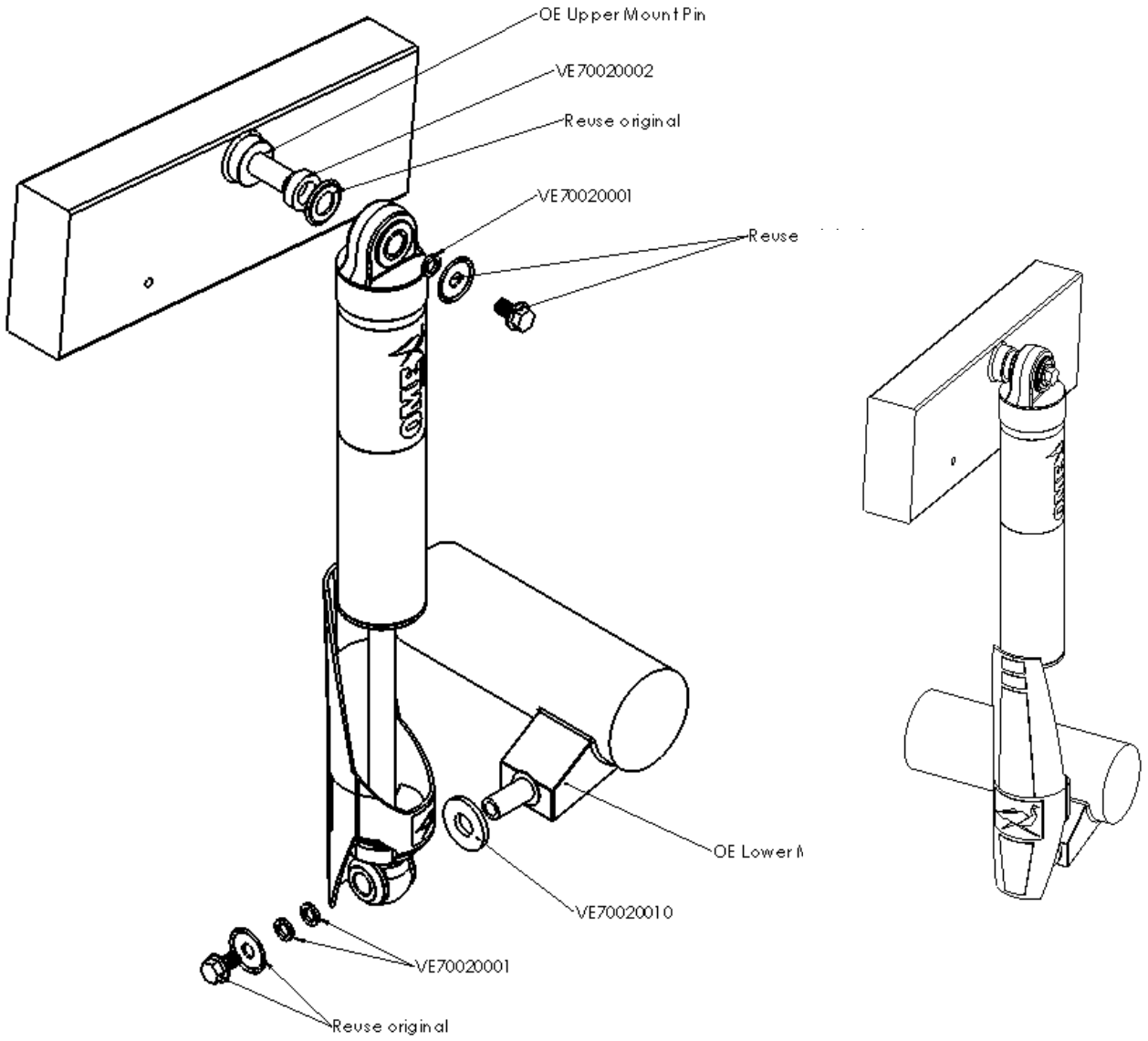
Droop the wheel to secure the bottom mount as shown. Torque the bolt as specified.

Rotate stone shield to as seen in figure 2 to face forward.

Top Damper Nut: 98N.m (72 ft.lb)

Bottom Damper Bolt: 98N.m (72 ft.lb)

RIGHT



(Fig 2)

REVISION					
REV	DESCRIPTION	PREPARED BY	APPROVED BY	DATE	ECN No.
A	RELEASE	CHANDRA		28/09/2023	