



FRONT RUNNER

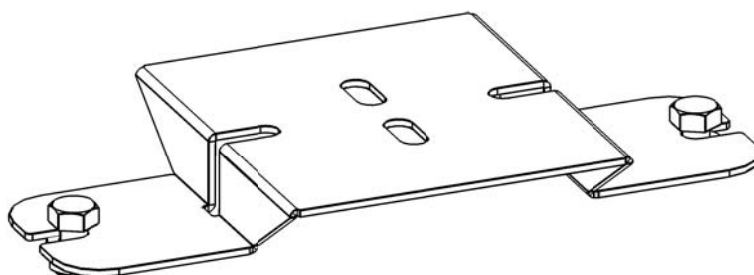
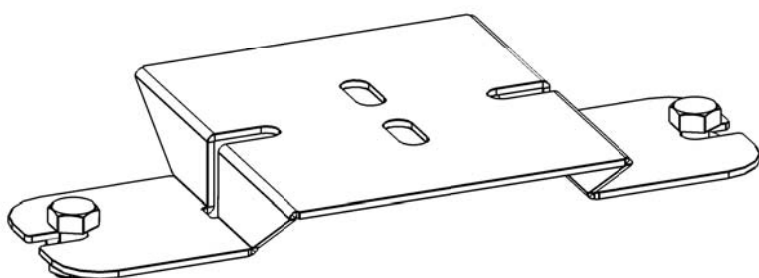
**INTER-SLAT BRACKET
(PAIRS)**

ENG

RRAC034



INSTALL TIME: 15 Mins



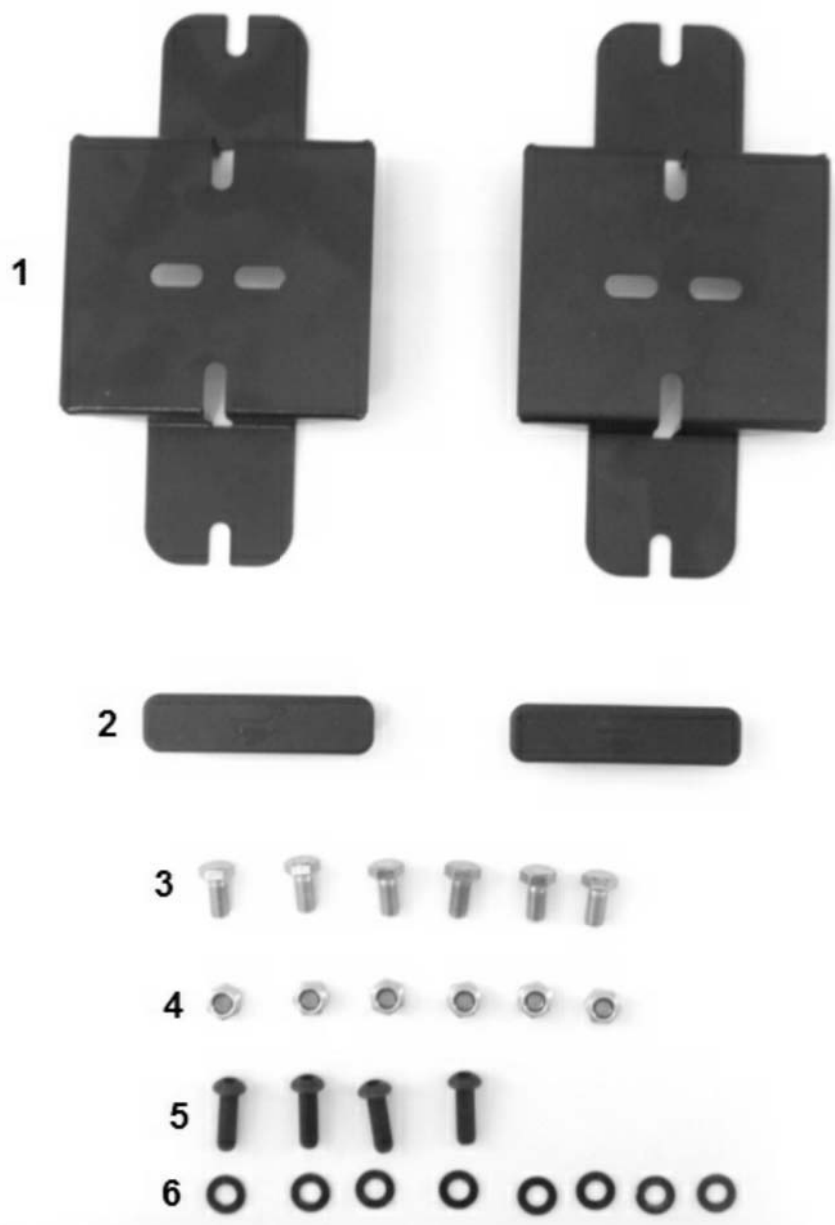
IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH TO YOU OR TO OTHERS. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR, AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

1 GET ORGANIZED...

Here is what you are looking at:

Item #	Quantity	Description
1	2	INTER-SLAT BRACKET
2	2	SLAT END CAP
3	6	M8x16 HEX BOLT
4	6	M8 NYLOC NUT
5	4	M8x25 BUTTON HEAD BOLT
6	8	M8 FLAT WASHER



The Inter-slat Brackets can be used in many applications. Two of it's possible applications as described below. Depending on your requirements not all supplied parts will be used.

- 1.) When adding an Additional Slat between two existing Slats, where the Additional Slat would line up with the joint in the Side Profile of the Rack. - Refer to Page 3
- 2.) When mounting an accessory such as a Single Jerry Can Holder parallel between two Slats - Refer to Page 4

(A) Familiarize yourself with the parts and then step away from the work area and read through these instructions from beginning to end. Take a moment as little prep now may save you a lot of time later.

2

FITTING AN ADDITIONAL SLAT

You will need:

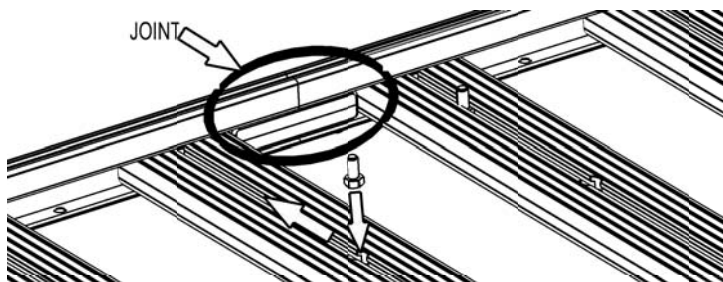
- ☐ 5 mm Hex Key
- ☐ 13 mm Flat or Socket Wrench
- ☐ Tape Measure (1165 mm Wide Rack)
- ☐ Hack / Cut Saw (1165 mm Wide Rack)
- ☐ Additional Slat (Please refer to table Right)

Rack Width	Part Number & Length of Additional Slat to be used
1165 mm	RRSS1165 - 1159 mm (30 mm to be cut off one end)
1255 mm	RRSS1165 - 1159 mm
1345 mm	RRSS1255 - 1249 mm
1425 mm	RRSS1345 - 1339 mm
1475 mm	RRSS1425 - 1419 mm

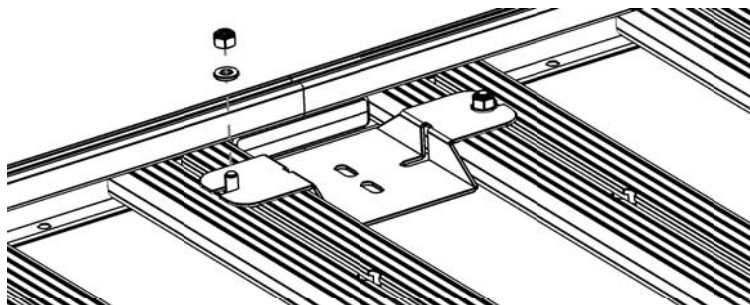
- (A) **1165 mm Wide Rack:** Measure 30 mm in from one end of the Additional Slat and using a suitable saw remove the end of the slat. Insert a Plastic End Cap (Item 2) into the end of the Slat.

All other Widths: Insert a Plastic End Cap (Item 2) into one end of the Additional Slat.

- (B) With the Rack in the upright position (Check by product sticker being up/down), insert a M8 x16 Hex Bolt (Item 3) into each slat either side of the joint, through the machined slot in each slat.

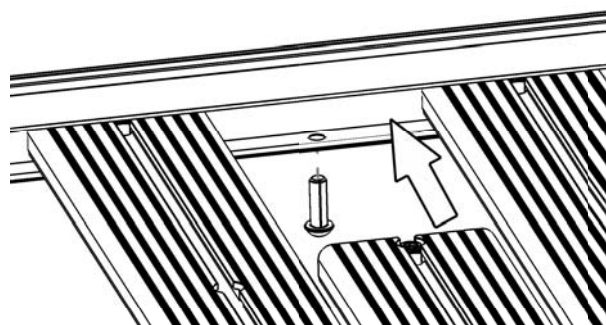


- (C) Place the Inter-slat Bracket (Item 1) over the two Hex Bolts inserted and loosely fasten to the rack using two M8 Flat Washers and two M8 Nyloc Nuts (Items 4 & 6). The Inter-slat Bracket must still be able to slide.



- (D) Insert the end of the Additional Slat which does not have the Plastic End Cap from Step 2A into the "U-channel" of the Side Profile directly opposite the Joint. The Slat must be inserted with the Nyloc Nut facing upwards. The other end of the Slat with the Plastic End Cap can be rested on the Inter-slat Bracket.

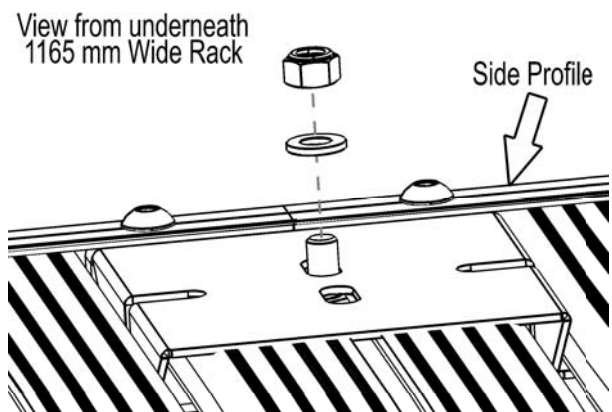
Secure the Slat to the Rack from underneath using one of the M8 x25 Button Head Bolts supplied.



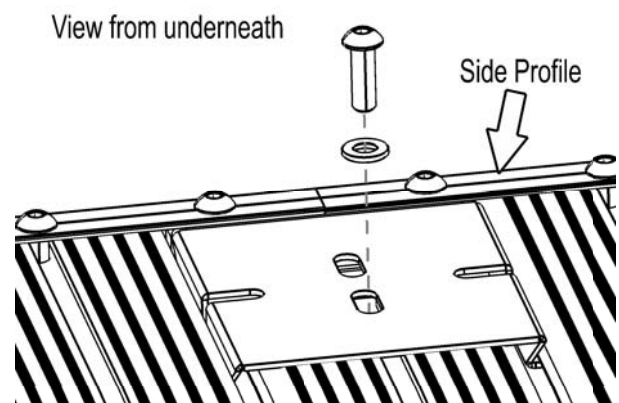
2 FITTING AN ADDITIONAL SLAT CONT...

- (C) **1165 mm Wide Rack:** Push the Inter Slat Bracket against the inside of the Side Profile. Slide a M8 x16 Hex Bolt (Item 4) into the bottom "T-slot" of the Additional Slat through the machined slot (Refer to Step 2A).

Lift the Additional Slat enough for the Hex Bolt to pass above the Inter-slat Bracket and line the Hex Bolt up with the outer slot in the Inter-slat Bracket. Fasten the Additional Slat to the Inter-slat Bracket using a M8 Flat Washer and M8 Nyloc Nut (Items 4 & 6). Tighten all bolts.



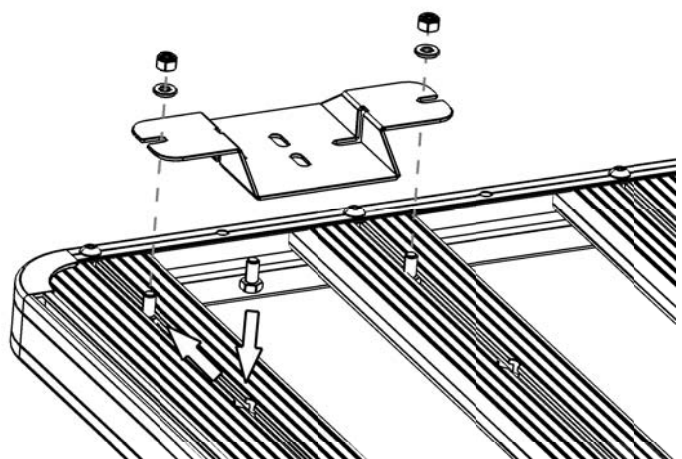
All other Widths: Push the Inter-slat Bracket against the inside of the Side Profile. Line up the best suited slot in the Inter-slat Bracket with the hole and Nyloc Nut at the end of the Additional Slat. Secure the Additional Slat to the Inter-slat Bracket using a M8 x25 Button Head Bolt and M8 Flat Washer (Items 5 & 6). Tighten all bolts.



3 MOUNTING A SINGLE JERRY CAN HOLDER PARALLEL BETWEEN TWO SLATS

- (A) Decide between which two slats you would like to mount your Jerry Can Holder. Working underneath the Rack (Check which way the product sticker is facing), insert a M8 x16 Hex Bolt (Item 3) into each of the chosen slats through the machined slot as shown. Place the Inter-slat Bracket over the two Hex Bolts and loosely fasten using two M8 Flat Washers and two M8 Nyloc Nuts (Items 4 & 6). Ensure that the Inter-slat is able to slide/move.

Repeat the above steps for the second Inter-slat Bracket,

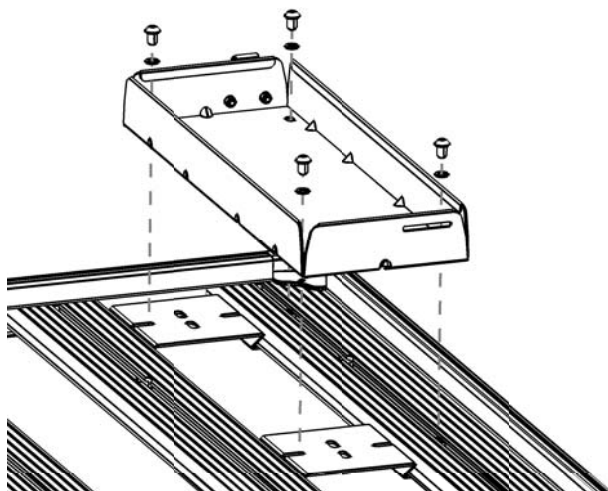


3 MOUNTING A SINGLE JERRY CAN HOLDER PARALLEL BETWEEN TWO SLATS CONT...

- (B) Using the Jerry Can Holder fitting instruction as a guide, mount the Jerry Can Holder to your Rack.

When securing the "Inter-slat" side of the Jerry Can Holder, adjust the two Inter-slat Brackets so that they line up with the mounting points in the base of the Jerry Can Holder. Secure the Jerry Can Holder to the Inter-slat Brackets using two M8 x12 Button Head Bolts, two M8 Schnorr Washers, M8 Half Nut (All supplied with the Jerry Can Holder) and two M8 Flat Washers (Item 6, supplied with the Inter-slat Brackets).

Tighten the four M8 Nyloc Nuts securing the Inter-slat Brackets to the Rack.



Congratulations, you have completed your installation. Take a step back and admire your work. Good Job!

4 INSTALL OTHER VEHICLE AND RACK ACCESSORIES

- (A) Now's the time to visit your favorite Front Runner dealer in person or online.