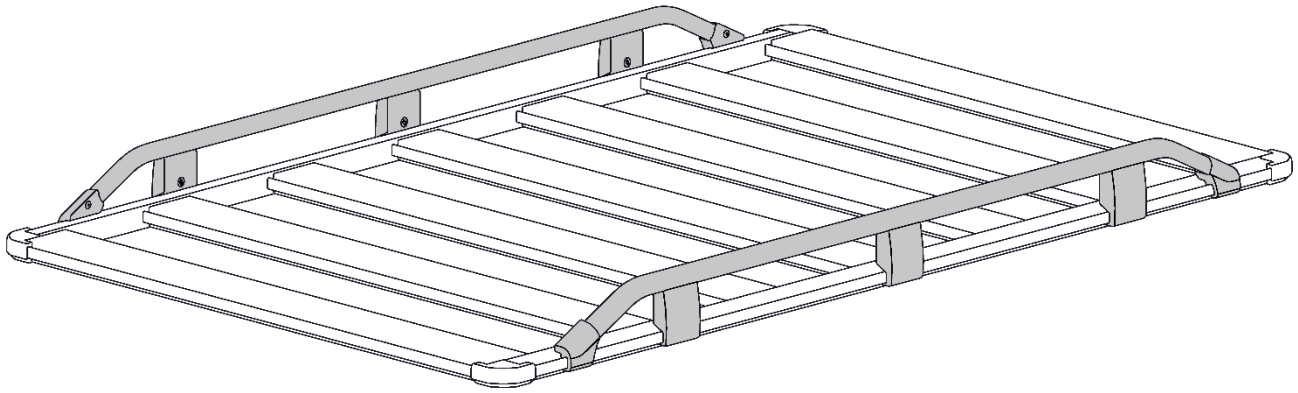
ARB BASE RACK
FITTING INSTRUCTION

BASE RACK GUARD RAIL SYSTEM
SIDE RAIL KIT



NOTE THE FOLLOWING:

- This product must be installed exactly as per these instructions using only the hardware supplied.
- For fitment to ARB BASE RACK only, refer to application guide for relevant part numbers
- This product or its fixing must not be modified in any way.
- It is recommended that this product is only installed by trained personnel
- Fitting Guard Rails to BASE RACK prior to vehicle installation may aid assembly
- During installation, it is the duty of the installer to check correct operation/clearances of all components
- Work safely at all times
- Unless otherwise instructed, tighten fasteners to specified torque
- Fastener torques are to be checked after first 500km and at vehicle service intervals
- Guard rails are not a rated tie down point. Do not use guard rails for lashing loads

ARB 4x4 ACCESSORIES

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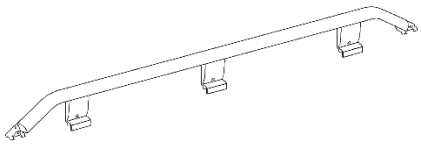
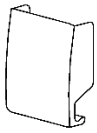
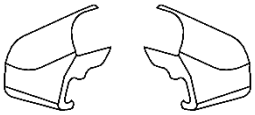
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FITTING REQUIREMENTS

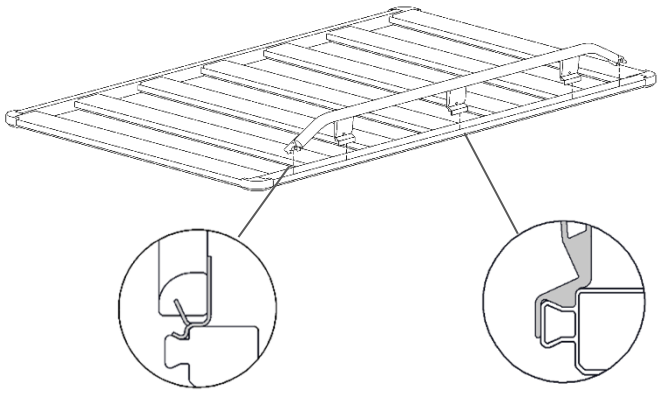
REQUIRED TOOLS FOR FITMENT OF PRODUCT:

T30 Torx (provided)	**Screwdriver Phillips #2**
T40 Torx (provided with rack)	**10mm Spanner/Wrench**

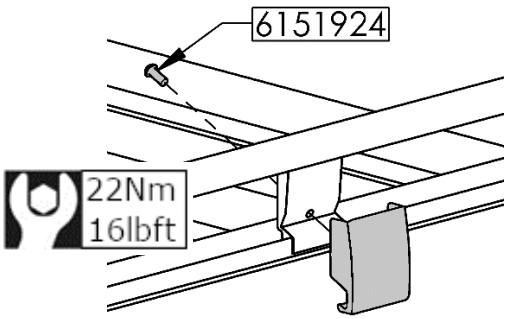
APPLICATION.	PART NO.	QTY.	DESCRIPTION
	-	2	Side Rail
	6582491	6	Cast Upright Clamp
	6582489	4	Clamping Bracket
	3163213R/L (PAIR)	2R/2L	Cover Cap Right/Left
	6151924	6	Torx Screw M8x20mm Black Yellow Patch
	6151623	4	Torx Screw M6x16mm Black Blue Patch
	6151223	4	Nyloc Nut M6 Black
	6151626	4	Screw Self-tapping 4.8(#10)x16mm

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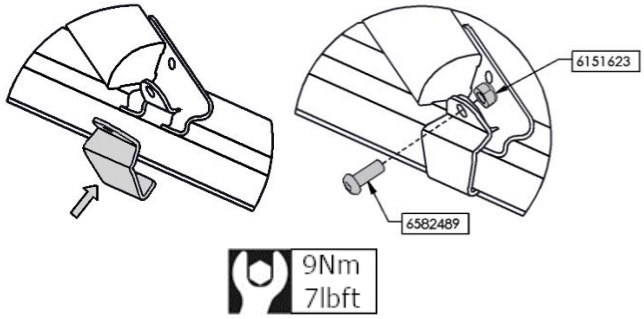
FITTING PROCEDURE



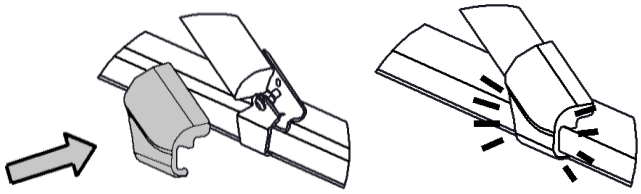
1. Lower rails on to the rack
2. Ensure the uprights and end brackets are locked in to BASE RACK dovetail as shown



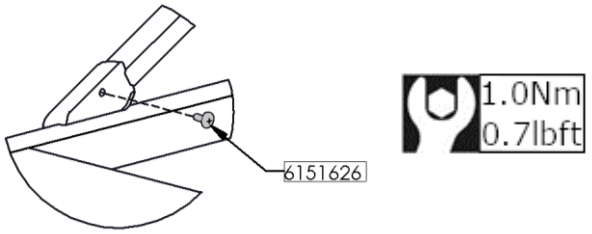
3. Fit cast clamp over upright. Secure with an M8x20 Torx screw
4. Repeat for all uprights



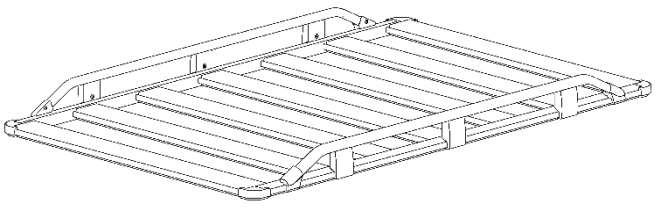
5. Fit the clamping bracket over the rack and end bracket
6. Secure with M6x16 Torx screw and M6 Nut



7. Snap fit the cover cap



8. Secure the cover cap with self-tapping screw
9. Repeat steps 5-8 for all caps
10. Repeat steps 1-9 for opposite side



11. Check all fastener torques, check the roof is clean and clear of parts
12. Place fitting instructions in safe location for future reference

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