

START HERE!

READ ME FIRST

Don't be a hero and muscle through this installation without reading these fitting instructions first! Improper installation of this gear may void certain aspects of your warranty.

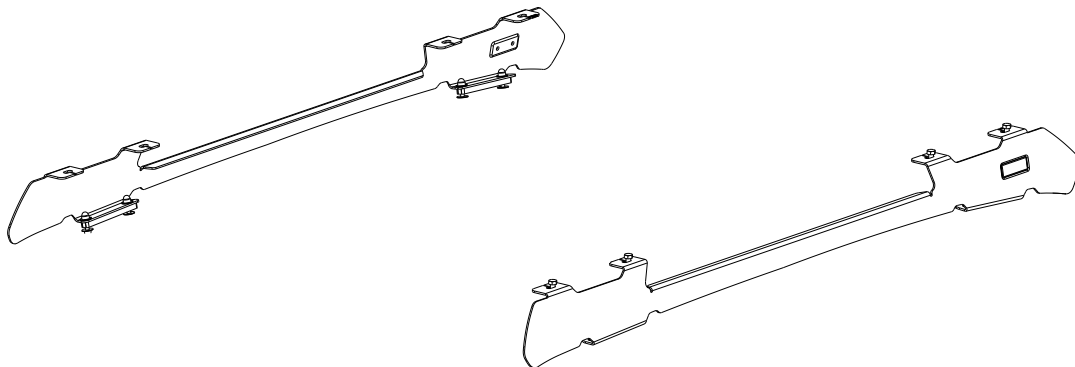
Before you begin, take a moment and open all your Front Runner rack kit boxes and gather the assembly instructions for the various components.

A complete kit will contain:

1. A Front Runner Mounting System specific to your vehicle
2. A Front Runner Rack Tray or Load Bar Slats

This document will guide you through the assembly of the mounting system and assist you in fitting the roof rack tray or load bars to your specific vehicle.

Please refer to the next page for a list of all the components, quantities and tools required.



IMPORTANT WARNING! ⚠

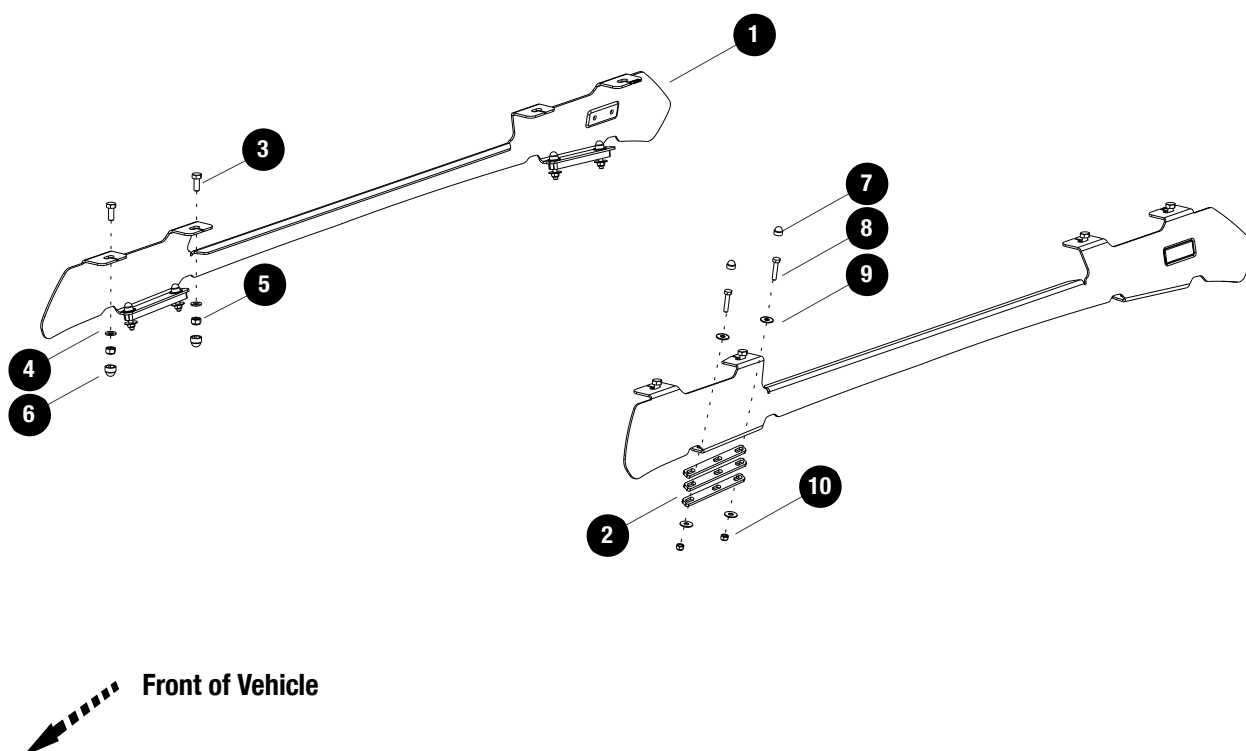
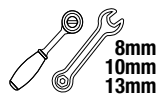
IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

**1 GET ORGANIZED****IN THE BOX**

1	2 X	Foot Rail LH/RH
2	12 X	Spacer 6mm
3	8 X	M8 x 20 Hex Bolt
4	8 X	M8 Flat Washer
5	8 X	M8 Nyloc Nut
6	8 X	M8 Nut Cap
7	10 X	M6 Nut Cap
8	10 X	M6 x 40 Hex Bolt
9	16 X	M6 x 20 x 2 Flat Washer
10	10 X	M6 Nyloc Nut

TOOLS NEEDED

2.1



For this fitment you will need to drop the vehicle's roof lining. To accomplish this you will need to remove the following items.

1. A-Pillar Trim
2. B-Pillar Trim
3. C-Pillar Trim
4. Sun Visors
5. Grab Handles
6. 2 Clips above the rear window
7. Door Seals
8. Ditch trim or Roof Rails (Outside)

2.2



After the roof lining is dropped, remove the bolts holding the front door airbag curtain bracket.



If your vehicle has roof rails, remove the saddle bracket that is situated above the airbag curtain bracket.

2.3



At the front door, locate the 2 dimples shown in 2.3.

Using a 4mm pilot drill bit, drill through the center of the dimples.



If your vehicle has roof rails the two rear holes will already be open.

2.4

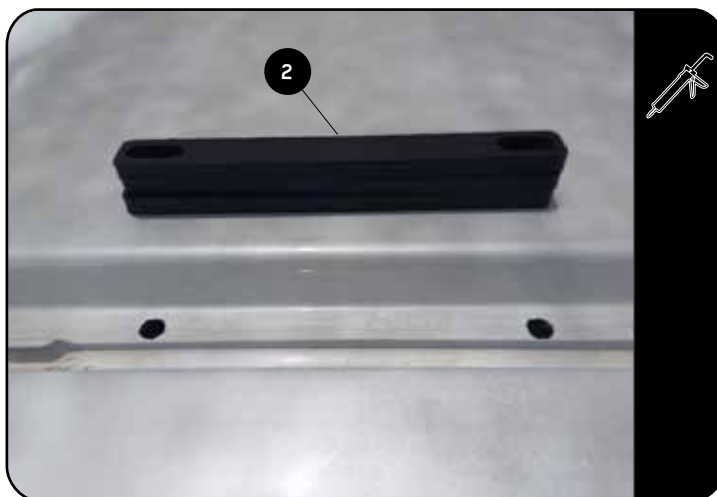


At the rear door, locate the 2 dimples shown in 2.4.

Using a 4mm pilot drill bit, drill through the center of the dimples.

Working from the outside, open all eight 4mm holes with a 7mm drill bit.

2.5



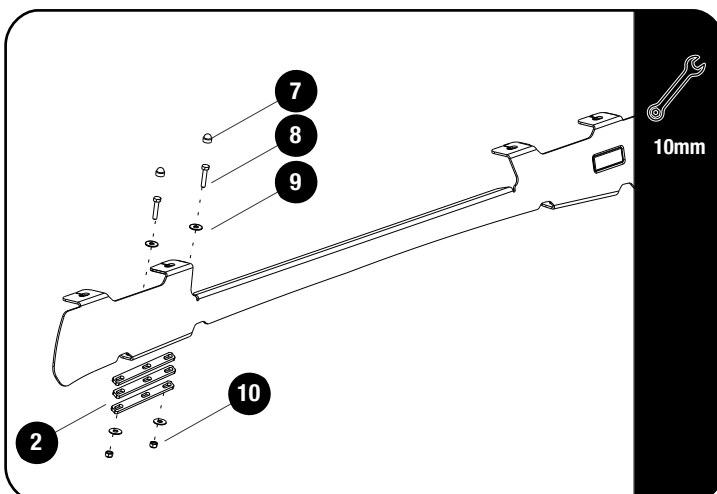
Apply a bead of sealant around each of the holes drilled in 2.3 & 2.4.
Please three 6mm Spacer (Item 2) over each of the mounting points.



If needed the ditch trim can be re-fitted. You will need to mark the holes drilled from the inside of the vehicle. After marked, remove the trim and drill 7.5mm holes on the marks made.

Apply a bead of sealant around each hole before placing two spacer in the ditch. Re-fit the ditch trim on top of the spacers. The third spacer will be positioned on top of the trim.

2.6



Apply a bead of sealant on the threads of the M6 x 45 Hex Bolts (Item 8).

At the front and rear, secure the Foot Rail together with Spacers to the Roof using M6 x 45 Hex Bolts, M6 Flat Washers and M6 Nyloc Nuts (Items 8, 9 & 10).

Fully tighten before placing Nut Caps (Items 7) on all the M6 x 45 Hex Bolt heads.



Vehicles that had roof rails fitted will use three fasteners per side on the front mounting position.



Tightening Torque 8-10Nm / 5.9 ft lb - 7.38 ft lb. Take care when using a cordless driver.

3

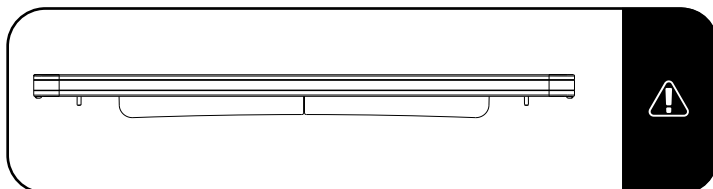
FIT AND SECURE

3.1

Refer to RRSUNI when assembling your Slimline II Tray.

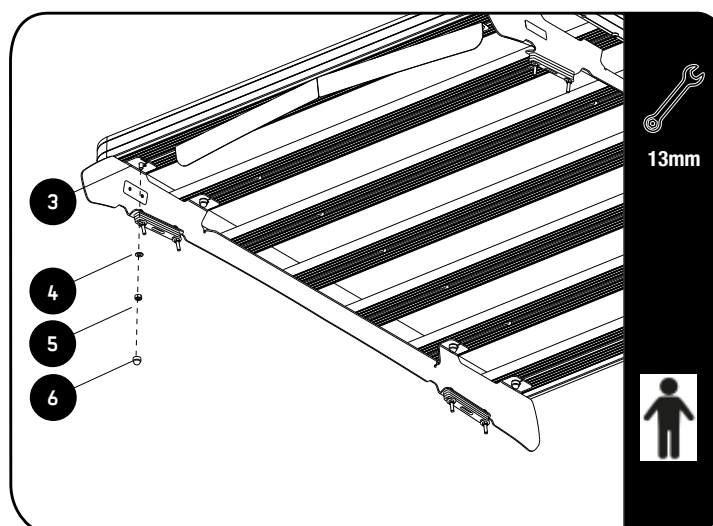


3.2



Make sure that the wind deflector is installed before you proceed to the next step.

3.3



Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb



With the help of a friend, place the Rack onto the Foot Rails.

Secure the Roof Rack to the Foot Rails using M8 x 20 Hex Bolts, M8 Flat Washers and M8 Nyloc Nuts (Items 3, 4 & 5) as shown.

Re-fit all the components removed in 2.1 & 2.2

3.4

Center the rack and fully tighten all the fasteners. Use M8 Nut Caps (Items 6) to finish off the nuts.



4

COMPLETION

4.1

Congratulations! You did it. Take a step back and admire your work!



5

INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner dealer in person or online.

IMPORTANT!

FRONT RUNNER RACK KITS OFTEN HAVE A HIGHER LOAD RATING THAN THE VEHICLES THEY ARE MOUNTED TO. PLEASE REFER TO YOUR SPECIFIC VEHICLE MANUFACTURER FOR A RECOMMENDED ROOF RATING. FRONT RUNNER CANNOT BE RESPONSIBLE FOR IMPROPER LOADING BEYOND THE VEHICLE MANUFACTURER'S STATED LOAD CAPACITY.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters #BornToRoam

Share your adventures on:

