

START HERE!

READ ME FIRST

Don't be a hero and muscle through this installation without reading these fitting instructions first! Improper installation of this gear may void certain aspects of your warranty.

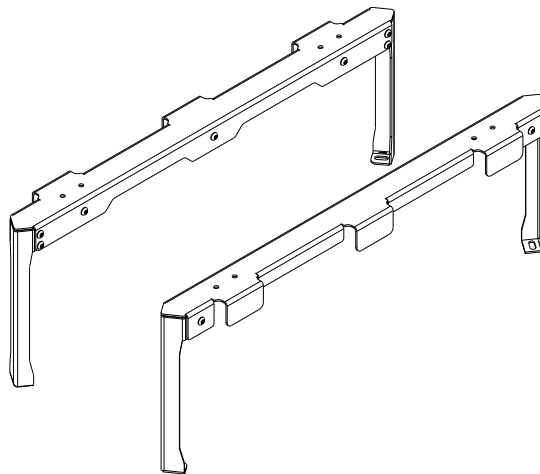
Before you begin, take a moment and open all your Front Runner rack kit boxes and gather the assembly instructions for the various components.

A complete kit will contain:

1. A Front Runner Mounting System specific to your vehicle
2. A Front Runner Rack Tray or Load Bar Slats

This document will guide you through the assembly of the mounting system and assist you in fitting the roof rack tray or load bars to your specific vehicle.

Please refer to the next page for a list of all the components, quantities and tools required.



IMPORTANT WARNING! ⚠

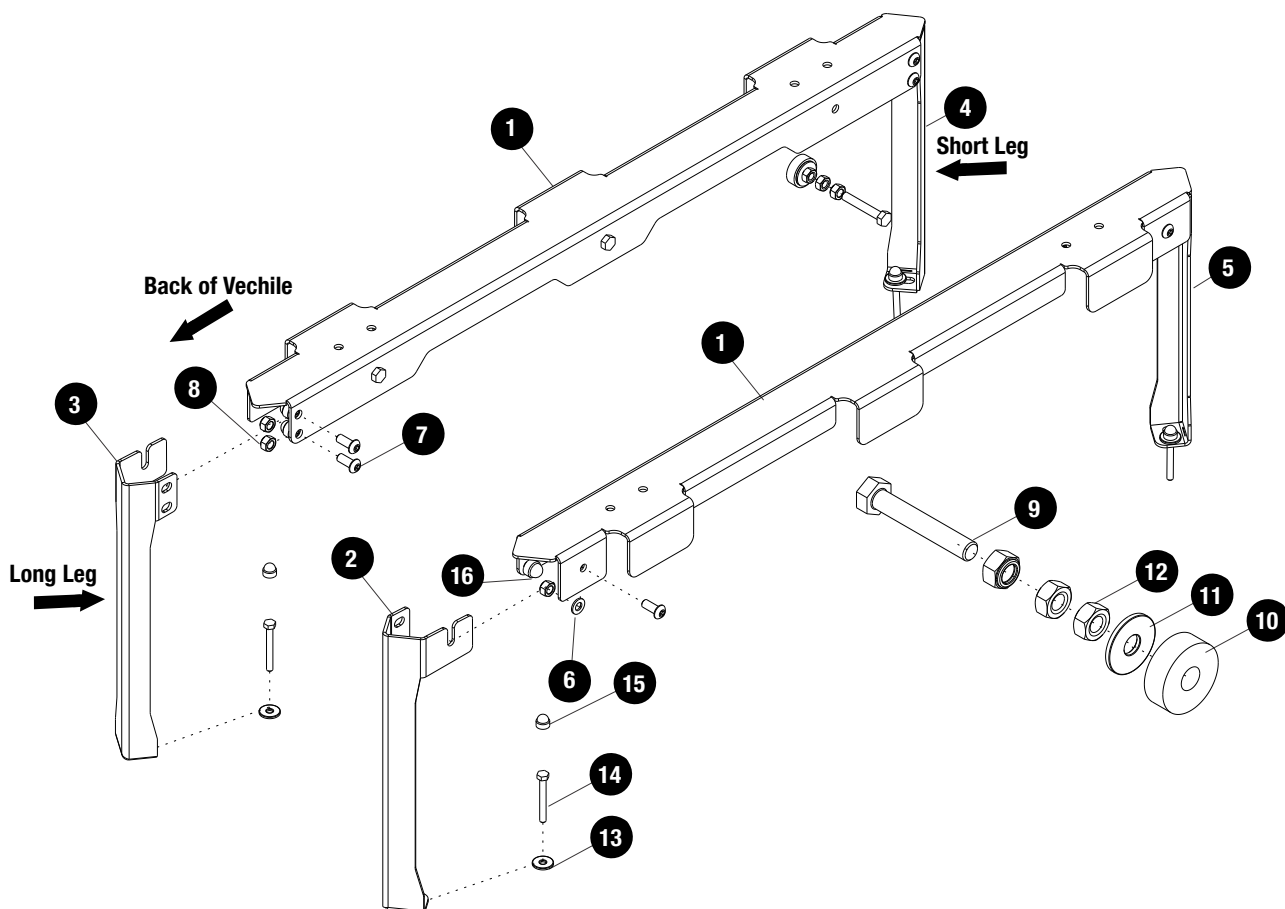
IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

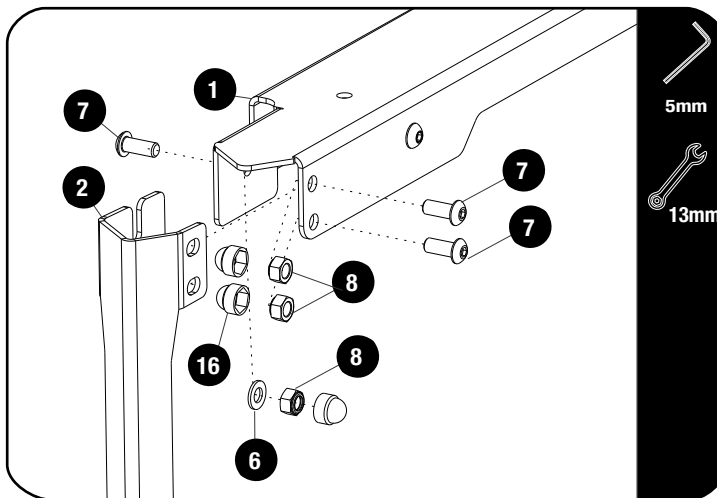
Please call us if you have any questions about the installation of this product.

**1 GET ORGANIZED****IN THE BOX**

1	2 X	Side Rail
2	1 X	Front Leg R/H
3	1 X	Rear Leg R/H
4	1 X	Front Leg L/H
5	1 X	Rear Leg L/H
6	4 X	M8 x 16 x 1.6 Flat Washer
7	12 X	M8 x 20 Button Head Bolt
8	18 X	M8 Nyloc Nut
9	6 X	M8 x 50 Hex Bolt
10	6 X	10mm HDPE Spacer
11	6 X	M8 x 25 x 2 Flat Washer
12	12 X	M8 Hex Nut
13	4 X	M6 x 20 x 2 Flat Washer
14	4 X	M6 x 50 Hex Bolt
15	4 X	M6 Nut Cap
16	18 X	M8 Nut Cap

TOOLS NEEDED

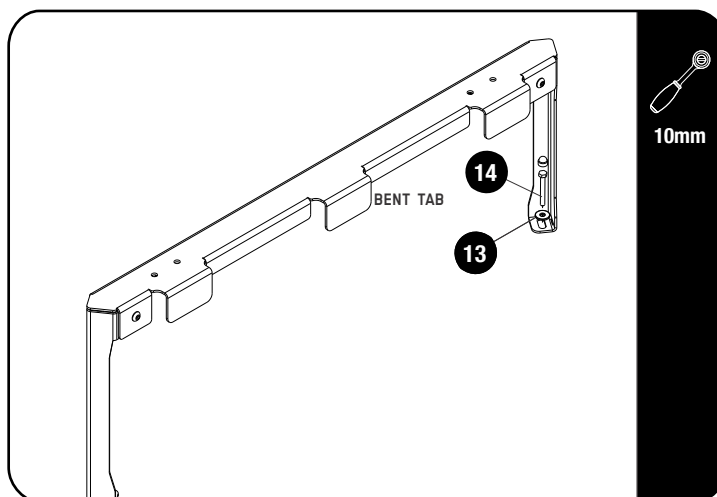
2.1



Assemble The Bottom Side Rails (Item 1) to the Front and Rear Legs (Item 2) as shown using the M8 x 12 Button Head Bolts M8 Nyloc Nut and M8 Nut Cap (Item 6,7 & 8).

Assemble the rest of the 3 bottom Brackets (Item 3, 4 & 5) to the Side Rails (Item 1) Using the M8 x 12 Button Head Bolts, M8 Nyloc Nut and M8 Nut Cap (Item 6,7 & 8). Fully tighten all the bolts.

2.2

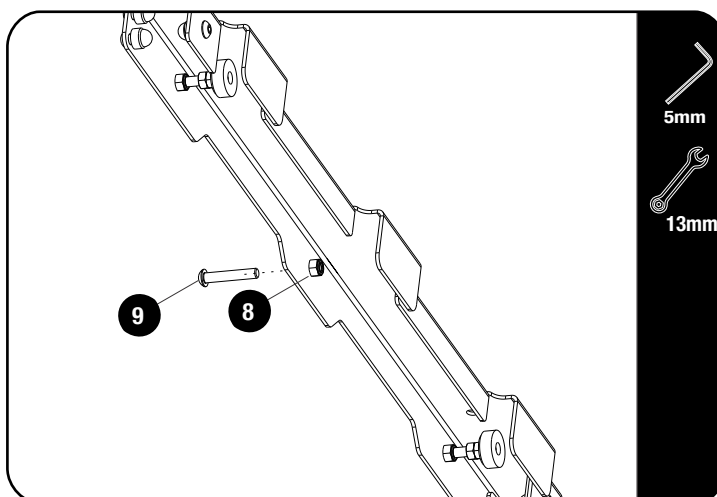


Remove the OE Mounting Points in the back of the vehicle.

Place the assemblies from 2.1 over the OEM points and secure, using M6 x 50 Hex Bolts and M6 x 20 x 2 Flat Washers (Items 13 & 14).

Ensure that the Bent Tabs Locate Correctly Into the Plastic Mold Of the Vehicle.

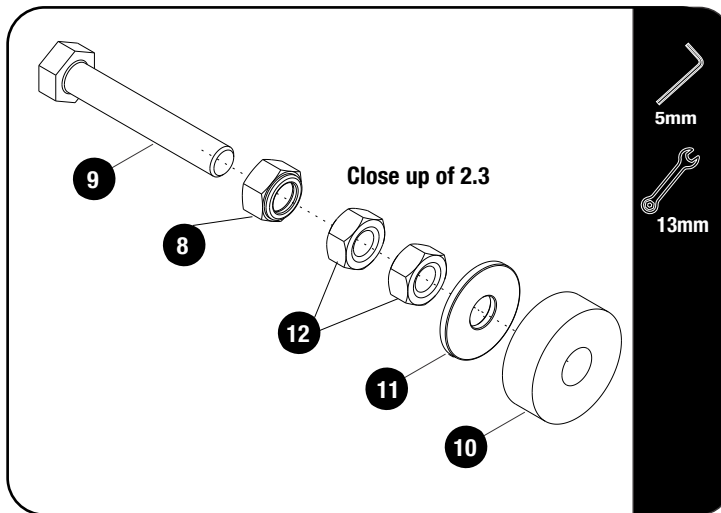
2.3



Secure three M8 x 50 Hex Bolts (Item 9) to each Side Rail (Item 1) using M8 Nyloc Nuts (Item 8) as shown.

Please see 2.4 for reference.

2.4



From the inside of the side rail, assemble two M8 Plain Nuts followed by one M8 x25 x2 Flat Washer and one 10mm Spacer (Item 10, 11 & 12) to the M8 x 50 Hex Bolts secured in 2.3.

Use the M8 Plain Nut closest to the M8 x 25 x 2 Flat Washer to adjust the Spacer until fully tightened against the inside of the load bed.

Use the second M8 Plain Nut to lock the M8 Plain Nuts in place.

3

COMPLETION

3.1

Congratulations! You did it. Take a step back and admire your work!



4

INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner dealer in person or online.

IMPORTANT!

FRONT RUNNER RACK KITS OFTEN HAVE A HIGHER LOAD RATING THAN THE VEHICLES THEY ARE MOUNTED TO. PLEASE REFER TO YOUR SPECIFIC VEHICLE MANUFACTURER FOR A RECOMMENDED ROOF RATING. FRONT RUNNER CANNOT BE RESPONSIBLE FOR IMPROPER LOADING BEYOND THE VEHICLE MANUFACTURER'S STATED LOAD CAPACITY.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters #BornToRoam

Share your adventures on: