ARB FITTING INSTRUCTIONS

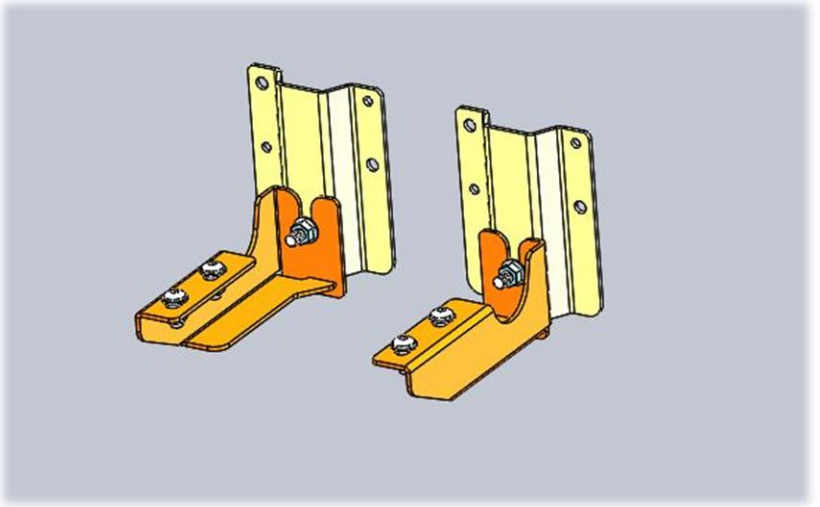
Part Number: **813408 / 813418**

Product Description: **QUICK RELEASE AWNING MOUNTS – REAR MOUNT**

Suited to vehicle/s: **ARB AWNINGS ONTO ARB ROOF RACKS**

NOTE THE FOLLOWING:

- This product must be installed as per these instructions using only the hardware supplied.
- In the event of damage to any component, contact your nearest authorised ARB stockist.
- During installation, it is the duty of the installer to check correct operation/clearances of all components
- Unless otherwise instructed, tighten fasteners to specified torque
- Periodically check tightness of all bolts, including pre trip preparation.



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FITTING REQUIREMENTS

REQUIRED TOOLS FOR FITMENT OF PRODUCT:

METRIC HEX KEY SET	**TAPE MEASURE**
10& 13MM SPANNERS	**SCISSORS**

FASTENER TORQUE SETTINGS:

SIZE	Torque Nm	Torque lbft
M6	9Nm	7lbft
M8	22Nm	16lbft

PARTS LISTING- 813408

APPLICATION.	PART NO.	QTY	DESCRIPTION
AWNING BRACKET INSTALLATION			
	3750296R / 3755217R	**1**	**BRACKET REAR MOUNT RH**
	3750296L / 3755217L	**1**	**BRACKET REAR MOUNT LH**
	6151295	**4**	**SCREW BUTTON HEAD M8 X 20**
	4581081	**8**	**WASHER FLAT M8**
	6151032	**4**	**NUT NYLOCK M8**
	3750297	**2**	**BRACKET AWNING MOUNT LONG**
	6151869	**2**	**STUD KNURLED M8**
	6151655	**2**	**NUT FLANGE M8**
	4584361	**1**	**WASHER FLAT M10**
	3789816	**1**	**FITTING INSTRUCTIONS**

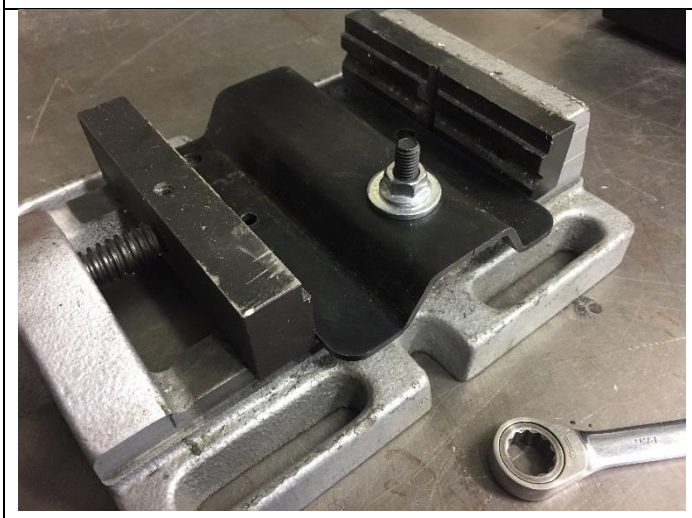
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BRACKET PREPARATION



Insert the M8 knurled stud into the awning bracket in the direction shown.

Place the M10 washer over the stud and then install a M8 flange nut onto the stud.



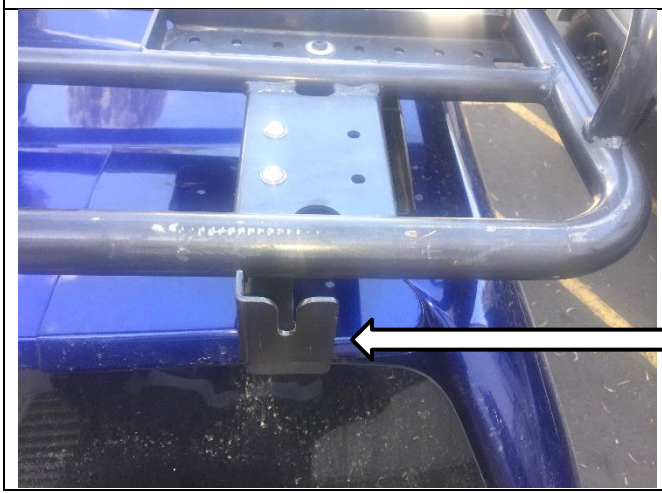
Place the bracket into a vice. Tighten the M8 nut against the washer to pull the knurled stud into the bracket.

Continue to tighten the nut until the back of the knurled stud is home against the back of the bracket.

Complete this step for each of the brackets requiring a stud.



INSTALLATION PROCEDURE



Place the RH & LH mount brackets under the rear of the roof rack accessory mount as shown.

Attach the bracket using 2 x M8 x 20 capscrews and M8 nyloc nuts with washers placed under each capscrew and nut.

Tighten to recommended torque.

RH bracket shown.

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Measure centre pitch on awning mount brackets.



Install awning brackets onto awning and set at the required pitch taken from the previous step.

Position brackets so that the awning will sit in the desired location on vehicle when installed.

Fasten using fasteners supplied with the awning. Positioin fasteners diagonally opposite each other as shown.

Bracket must sit flush with top of awning as shown.

Tighten to specified torque.



Install 1 M8 flange nut loosely onto each knurled stud.

Place the awning onto the mounts by passing the M8 nut through the key hole on the roof mount and sliding down to the bottom of the slot.

Secure the awning to the roof mount by tightening the M8 nut to the specified torque.

To remove awning, loosen M8 flange nuts and lift awning up and away from vehicle. Awning mount brackets will remain attached to vehicle.

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